

Service Manual

236D3 SKID STEER LOADER

S/N AZ600001-UP

Printed by Heavy Equipment Manuals v2.20

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Air Cleaner - Remove and Install	
Alternator - Remove and Install	_
Battery and Battery Cable - Separate and Connect	
Cab - Tilt	_
Coolant Tank - Remove and Install	
Electric Starting Motor - Remove and Install	
Electronic Control Module (ECM) - Remove and Install	
Engine - Remove and Install	
Engine Enclosure - Remove and Install	_
Fuel Priming Pump - Remove and Install	
Fuel Priming Pump and Primary Filter (Water Separator) - Remove	
and Install	_
Gear Motor (Fan) - Assemble	
Gear Motor (Fan) - Disassemble	
Gear Motor (Fan) - Remove and Install	
Muffler - Remove and Install	
Pump Drive Coupling - Remove and Install	
Radiator and Hydraulic Oil Cooler - Remove and Install	
System Pressure - Release	_
Turbocharger - Remove and Install	
Water Pump - Remove and Install	_
Water Temperature Regulator - Remove and Install	



Service Information System

Shutdown SIS

Previous Screen

Model: 236D3 SKID STEER LOADER AZ6

Configuration: 236D3 Skid Steer Loader AZ600001-UP (MACHINE) POWERED BY C3.3B Engine

Disassembly and Assembly

253D3, 279D3, 289D3 Compact Track Loaders and 257D3 Multi Terrain Loader and 236D3, 242D3, 246D and 262D3 Skid Steer Loaders Engine Supplement

Media Number -M0097942-00

Publication Date -01/07/2013

Date Updated -08/11/2019

i05366406

Air Cleaner - Remove and Install

SMCS - 1051-010

Removal Procedure



Hot engine components can cause injury from burns. Before performing maintenance on the engine, allow the engine and the components to cool.



Illustration 1

g02794016

1. Open door assembly (1). Raise radiator and hydraulic oil cooler (2).



Illustration 2 g02794050

2. Disconnect hose (3) and harness assembly (4).

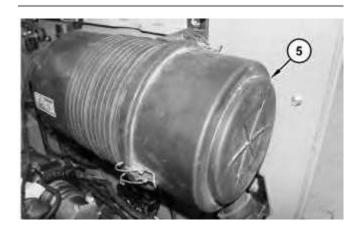


Illustration 3 g02794054

3. Remove cover (5).



Illustration 4 g02794056

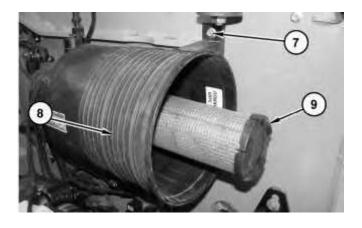


Illustration 5 g03396886

- 4. Remove filter element (6) and filter element (9).
- 5. Remove bolts (7) and air cleaner housing (8).

Installation Procedure

1. Install air cleaner housing (8) in the reverse order of removal.

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Publication Date -01/07/2013

Date Updated -08/11/2019

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Alternator - Remove and Install

SMCS - 1405-010

Removal Procedure

- 1. Refer to Operation and Maintenance Manual, "Belts Inspect/Adjust/Replace".
- 2. Refer to Operation and Maintenance Manual, "Battery or Battery Cable Inspect/Replace".

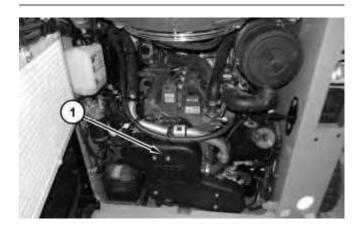


Illustration 1

g03341869

3. Remove cover (1).



Illustration 2 g03341876

4. Disconnect harness assemblies (2).

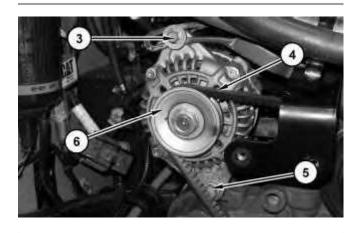


Illustration 3 g03341991

5. Loosen bolt (3). Remove belt (4), remove bolt (5), and alternator (6).

Installation Procedure

1. Install alternator (6) in the reverse order of removal.

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Battery and Battery Cable - Separate and Connect

SMCS - 1401-029-KA

Removal Procedure

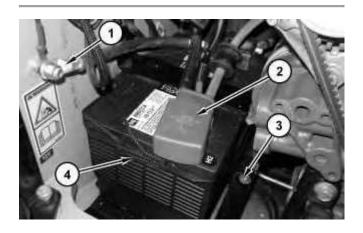


Illustration 1

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- 1. Remove negative battery cable (1).
- 2. Disconnect positive battery cable (2).
- 3. Remove bracket (3). Remove battery (4). The weight of battery (4) is approximately 23 kg (50 lb).

Installation Procedure

- 1. Install battery (4) in the reverse order of removal.
 - a. Tighten positive battery cable (2) to a torque of 7 ± 2 N·m (62 \pm 18 lb in).