



Service Manual

242B3 SKID STEER LOADER

S/N SRS00001-UP

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Product: SKID STEER LOADER

Model: 242B3 SKID STEER LOADER SRS

Configuration: 242B3 Skid Steer Loader SRS00001-UP (MACHINE) POWERED BY C3.4 IND Engine

Disassembly and Assembly C3.4 Engines for Caterpillar Built Machines

Media Number -KENR6941-04

Publication Date -01/03/2012

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Alternator - Remove and Install

SMCS - 1405-010

Removal Procedure

Start By:

- A. Remove the V-Belt. Refer to Disassembly and Assembly, "V-Belts - Remove and Install".

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Turn the battery disconnect switch to the OFF position.
 2. Make temporary identification marks on the connections of the harness assembly.
-

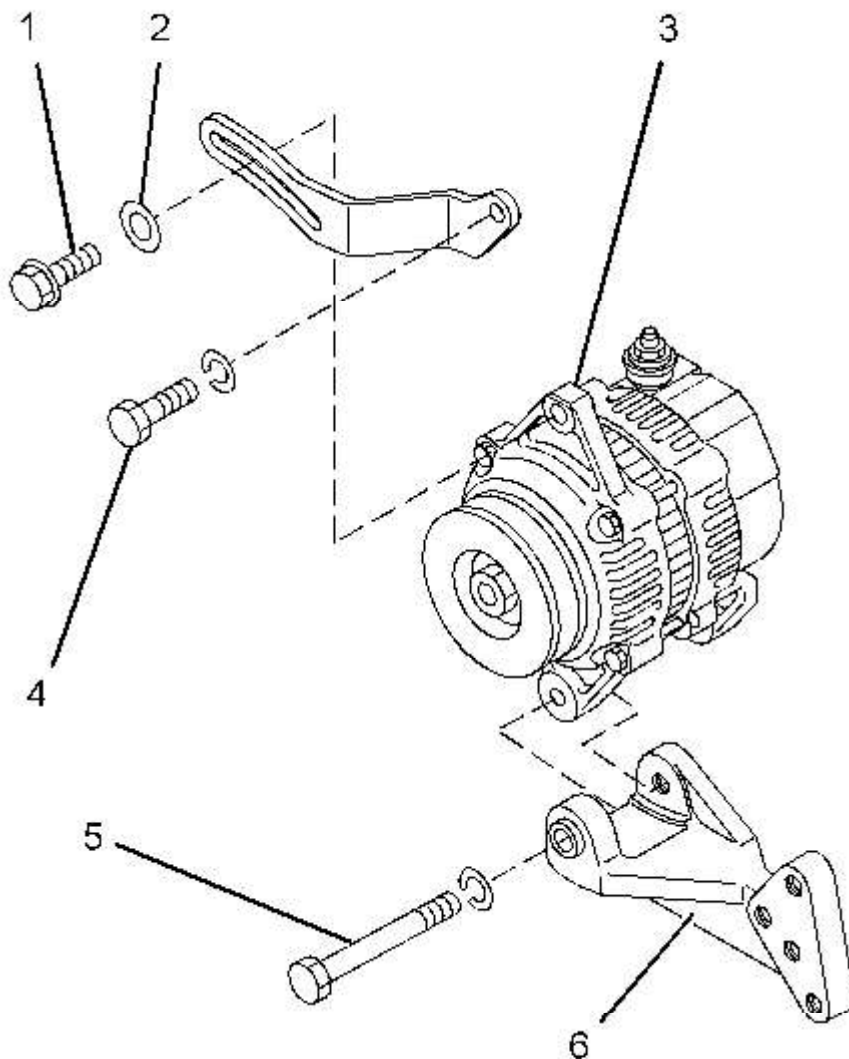


Illustration 1

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Typical Example

3. Disconnect the harness assembly from alternator (3) .
4. Loosen bolt (4). Remove bolt (1) and washer (2) from alternator (3) .
5. Remove bolt (5) from alternator (3). Remove the alternator from alternator bracket (6) .

Installation Procedure

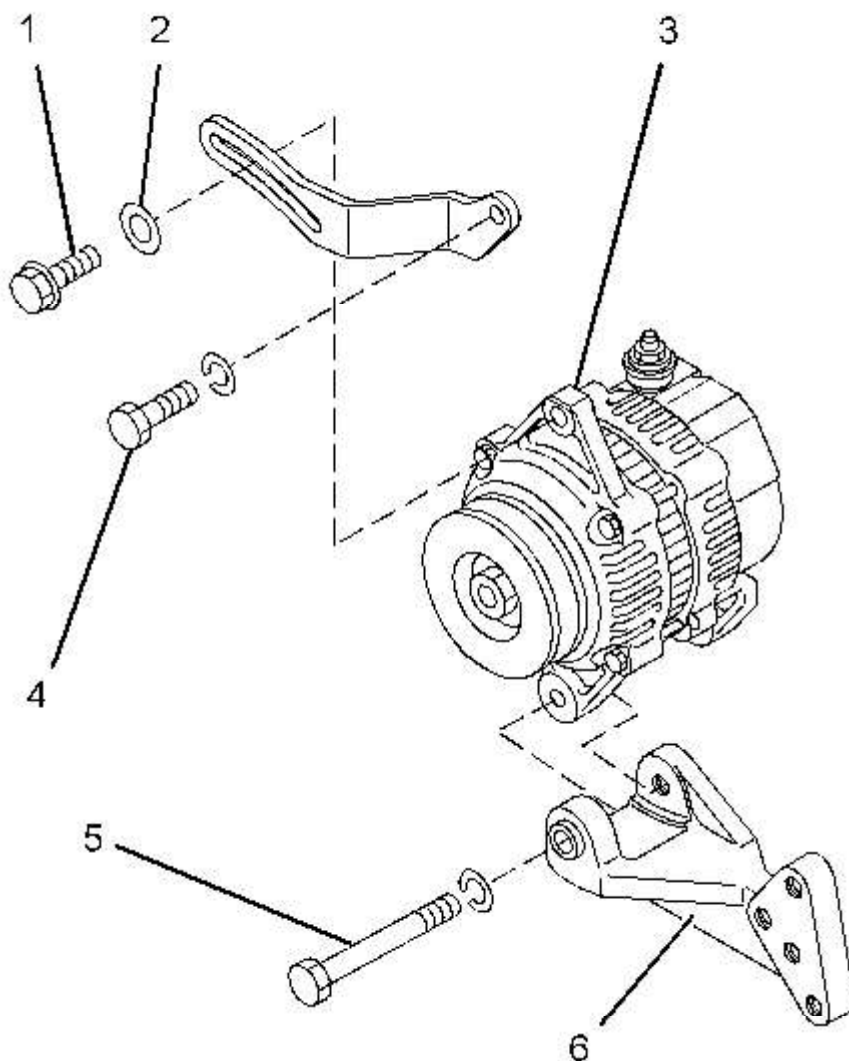


Illustration 2

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Typical example

1. Position alternator (3) on bracket (6) and install bolt (5) finger tight.
2. Install bolt (1) and washer (2) finger tight.
3. Install the V-belt. Refer to Disassembly and assembly, "V-belts - Remove and Install" for the correct procedure.
4. Tighten bolts (1) and (4) to a torque of 11 N·m (97 lb in). Tighten bolt (5) to a torque of 35 N·m (26 lb ft).
5. Connect the harness assembly to alternator (3) .

6. Turn the battery disconnect switch to the ON position.

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Disassembly and Assembly

C3.4 Engines for Caterpillar Built Machines

Media Number -KENR6941-04

Publication Date -01/03/2012

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Balancer - Assemble

SMCS - 1220-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
B	1P-1857	Retaining Ring Pliers	1
C	1P-0510	Driver Gp	1
D	9S-3263	Thread Lock Compound	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Ensure that all components of the balancer are clean and free from damage.
-