



# Service Manual

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## 272C SKID STEER LOADER

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S/N RED00001-UP

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Product: SKID STEER LOADER

Model: 272C SKID STEER LOADER RED

Configuration: 272C Skid Steer Loader RED00001-UP (MACHINE) POWERED BY 3044C Engine

## **Disassembly and Assembly**

### **236B, 246B, 246C, 252B, 256C, 262B, 262C, 262C2 and 272C**

### **Skid Steer Loaders Engine Supplement**

Media Number -KENR5114-03

Publication Date -01/04/2011

Date Updated -19/04/2011

i02667442

## **Aftercooler - Remove and Install**

SMCS - 1063-010

S/N - RED1-UP

S/N - TMW1-UP

## **Removal Procedure**

### **Start By:**

- A. Remove the hydraulic tank. Refer to Disassembly and Assembly, "Hydraulic Tank - Remove".

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### **NOTICE**

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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### **NOTICE**

**Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers**

**before opening any compartment or disassembling any component containing fluids.**

**Refer to Special Publication, NENG2500, "Caterpillar Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Caterpillar products.**

**Dispose of all fluids according to local regulations and mandates.**

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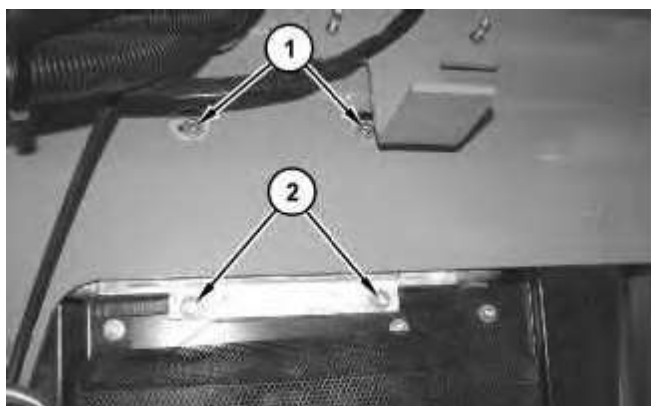


Illustration 1

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1. Remove bolts (1) and bolts (2) .
2. Lower the cab. Refer to Operation and Maintenance Manual, "Cab Tilting".

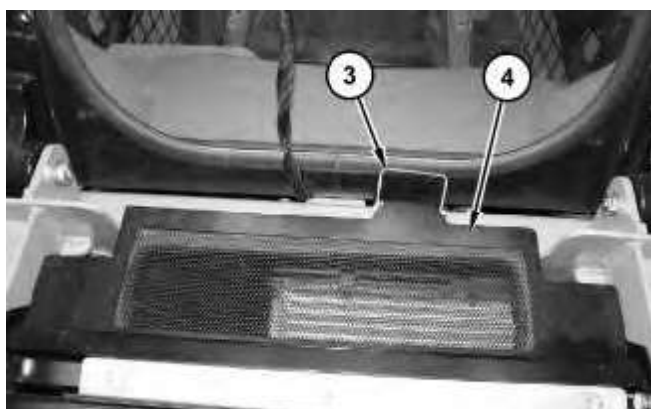


Illustration 2

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3. Remove pin assembly (3) and raise grill assembly (4) .

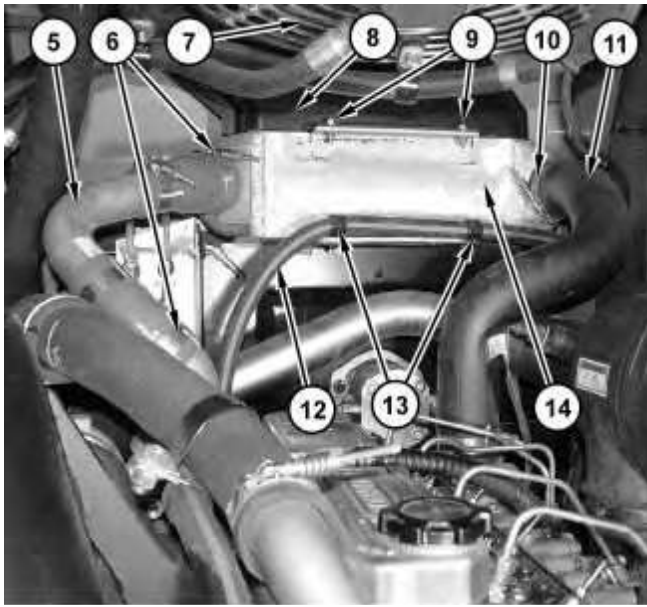


Illustration 3

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4. Raise radiator (7). Refer to Operation and Maintenance Manual, "Radiator Tilting".
5. Loosen hose clamps (6) and remove tube (5) and the hoses as one.  
**Note:** Note the position of hose clamps (6) for assembly purposes.
6. Loosen hose clamps (10) and remove hose (11) .  
**Note:** Note the position of hose clamps (10) for assembly purposes.
7. Remove bolts (9) and duct assembly (8) .
8. Disconnect clips (13) and move hose (12) out of the way.
9. Remove aftercooler (14) from the machine.

## Installation Procedure

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### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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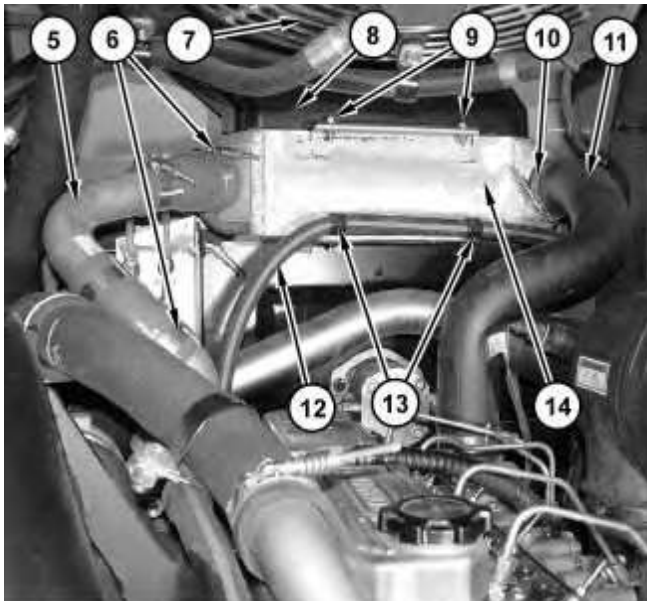
## NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Caterpillar Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Caterpillar products.

Dispose of all fluids according to local regulations and mandates.

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Illustration 4

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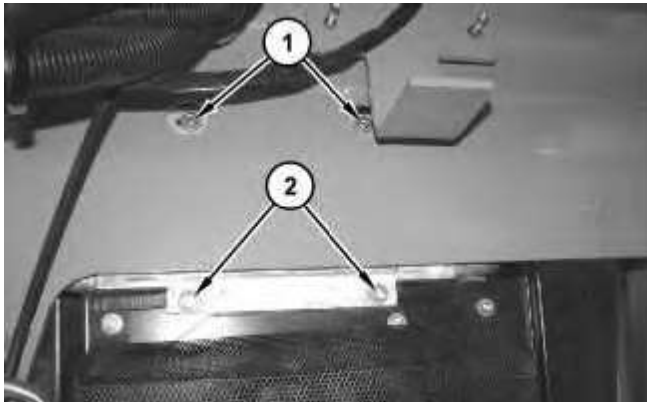


Illustration 5

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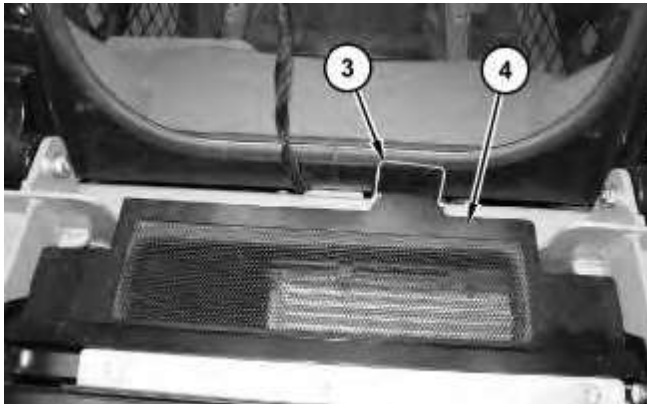


Illustration 6

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1. Position aftercooler (14) to the machine.
2. Raise the cab. Refer to Operation and Maintenance Manual, "Cab Tilting".
3. Install bolts (2). Install bolts (1). Tighten bolts (1) to a torque of  $15 \pm 3 \text{ N}\cdot\text{m}$  ( $11 \pm 2 \text{ lb ft}$ ).
4. Lower the cab. Refer to Operation and Maintenance Manual, "Cab Tilting".
5. Position duct assembly (8) and install bolts (9) .
6. Lower grill assembly (4) and install pin assembly (3) .
7. Position hose (12) and connect clips (13) .
8. Position hose (11) .

**Note:** Make sure that hose (11) is pushed onto the connections as far as possible prior to tightening hose clamps (10) .

9. Tighten hose clamps (10) to a torque of  $7.5 \pm 1.0 \text{ N}\cdot\text{m}$  ( $66 \pm 9 \text{ lb in}$ ).



**Note:** Make sure that hose clamps (10) are oriented in the correct position.

10. Position tube (5) and the hoses.

11. Tighten hose clamps (6) to a torque of  $7.5 \pm 1.0$  N·m ( $66 \pm 9$  lb in).

**Note:** Make sure that hose clamps (6) are oriented in the correct position.

12. Lower radiator (7). Refer to Operation and Maintenance Manual, "Radiator Tilting".

**End By:** Install the hydraulic tank. Refer to Disassembly and Assembly, "Hydraulic Tank - Install".

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Model: 272C SKID STEER LOADER RED

Configuration: 272C Skid Steer Loader RED00001-UP (MACHINE) POWERED BY 3044C Engine

## **Disassembly and Assembly**

### **236B, 246B, 246C, 252B, 256C, 262B, 262C, 262C2 and 272C**

### **Skid Steer Loaders Engine Supplement**

Media Number -KENR5114-03

Publication Date -01/04/2011

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i02672921

## **Aftercooler Fan and Mounting - Remove and Install**

SMCS - 1063-010-HFN; 1063-010-MT

S/N - RED1-UP

S/N - TMW1-UP

## **Removal Procedure**

### **Start By:**

- A. Remove the aftercooler fan motor. Refer to Disassembly and Assembly, "Gear Motor (Fan, Aftercooler) - Remove".
- B. Remove the aftercooler. Refer to Disassembly and Assembly, "Aftercooler - Remove and Install".
- C. Remove the refrigerant condenser. Refer to Disassembly and Assembly, "Refrigerant Condenser - Remove and Install".

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### **NOTICE**