



# Service Manual

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**272D2 SKID STEER LOADER**

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**BL200001-UP**

**Note: Use Bookmarks panel to navigate**

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Disassembly and Assembly _____	2
Schematic _____	859
Specifications _____	912
Systems Operation _____	1040
Testing and Adjusting _____	1398
Torque Specifications _____	1828
Troubleshooting _____	1884

UENR0129-09 C3.8 Engines for Caterpillar Built Machines _____	2
UENR4125-10 Air Conditioning and Heating R134a for All Cat Machines _____	203
UENR6553-01 272D2 and 272D2 XHP Skid Steer Loaders Engine Supplement _____	237
UENR6554-00 272D2 and 272D2 XHP Skid Steer Loaders Power Train _____	392
UENR6555-01 272D2 and 272D2 XHP Skid Steer Loaders Machine Systems _____	626

Air Inlet Heater - Remove and Install _____	4
Alternator - Remove and Install _____	6
Boost Pressure Sensor - Remove and Install _____	10
Camshaft - Remove and Install _____	11
Camshaft Gear - Remove and Install _____	14
Camshaft Position Sensor - Remove and Install _____	16
Catalyst (SCR) - Remove and Install _____	18
Coolant Temperature Sensor - Remove and Install _____	23
Crankshaft - Install _____	25
Crankshaft - Remove _____	29
Crankshaft Front Seal - Remove and Install _____	32
Crankshaft Gear - Remove and Install _____	35
Crankshaft Position Sensor - Remove and Install _____	37
Crankshaft Pulley - Remove and Install _____	41
Crankshaft Rear Seal - Remove and Install _____	43
Crankshaft Rear Seal Carrier - Remove and Install _____	45
Cylinder Head - Install _____	48
Cylinder Head - Remove _____	53
DEF Injector and Mounting - Remove and Install _____	56
Diesel Exhaust Fluid Filter - Remove and Install _____	58
Diesel Exhaust Fluid Lines - Remove and Install _____	60
Diesel Exhaust Fluid Pump - Remove and Install _____	65
Diesel Particulate Filter - Assemble _____	67
Diesel Particulate Filter - Disassemble _____	71
Diesel Particulate Filter - Remove and Install _____	74
Electric Starting Motor - Remove and Install _____	78
Electronic Unit Injector - Remove and Install _____	80
Engine Oil Cooler - Remove and Install _____	83
Engine Oil Pan - Remove and Install _____	85
Engine Oil Pressure Sensor - Remove and Install _____	89

Engine Oil Pump - Remove and Install _____	90
Engine Oil Relief Valve - Remove and Install _____	92
Exhaust Gas Recirculation Cooler - Remove and Install (2) _____	94
Exhaust Gas Recirculation Cooler - Remove and Install _____	96
Exhaust Gas Recirculation Valve - Remove and Install _____	98
Exhaust Manifold - Remove and Install _____	99
Flywheel - Install _____	101
Flywheel - Remove _____	105
Flywheel Housing - Remove and Install _____	108
Fuel Injection Lines - Remove and Install _____	110
Fuel Injection Pump - Install (2) _____	112
Fuel Injection Pump - Install _____	115
Fuel Injection Pump - Remove (2) _____	118
Fuel Injection Pump - Remove _____	121
Fuel Manifold (Rail) - Install _____	125
Fuel Manifold (Rail) - Remove _____	127
Fumes Disposal Filter - Remove and Install _____	129
Housing (Front) - Remove and Install _____	132
Idler Gear - Remove and Install (2) _____	138
Idler Gear - Remove and Install _____	141
Inlet Air Temperature Sensor - Remove and Install _____	144
Inlet and Exhaust Valves - Remove and Install _____	145
Inlet Manifold - Remove and Install _____	152
Pistons and Connecting Rods - Assemble _____	154
Pistons and Connecting Rods - Disassemble _____	159
Pistons and Connecting Rods - Install _____	163
Pistons and Connecting Rods - Remove _____	167
Pressure Sensor (Mass Air Flow) - Remove and Install _____	170
Rocker Shaft - Assemble _____	173
Rocker Shaft - Disassemble _____	176

Rocker Shaft and Pushrod - Install _____	179
Rocker Shaft and Pushrod - Remove _____	181
Solenoid Valve (DEF Heater Coolant) - Remove and Install _____	183
Turbocharger - Remove and Install _____	185
Valve Mechanism Cover - Remove and Install (2) _____	188
Valve Mechanism Cover - Remove and Install _____	192
Water Pump - Remove and Install _____	195
Water Temperature Regulator - Remove and Install _____	199

[Previous Screen](#)

Product: SKID STEER LOADER

Model: 272D2 SKID STEER LOADER BL2

Configuration: 272D2 &amp; 272D2 XHP Skid Steer Loader BL200001-UP (MACHINE) POWERED BY C3.8 Engine

## Disassembly and Assembly C3.8 Engines for Caterpillar Built Machines

Media Number -UENR0129-09

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Date Updated -26/03/2019

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# Air Inlet Heater - Remove and Install

SMCS - 1090-010

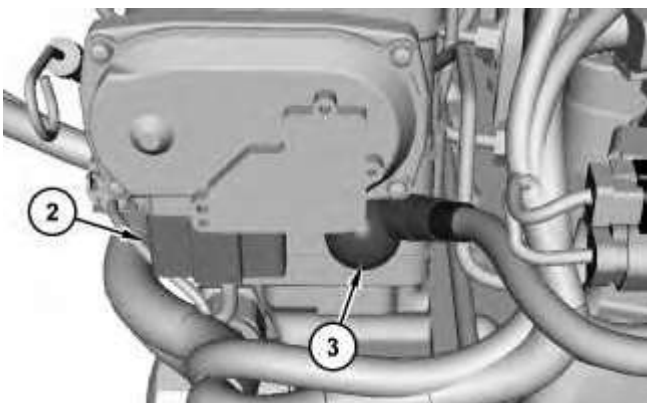
## Removal Procedure



Illustration 1

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1. Disconnect harness assemblies (1).



2. Disconnect harness assembly (2) and cable assembly (3).

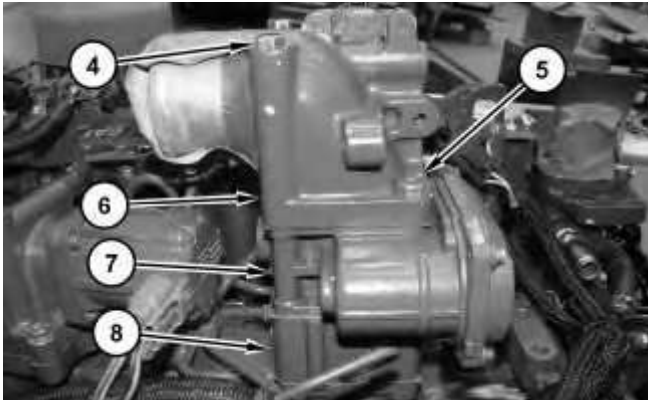


Illustration 3

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3. Remove bolts (4) and bolts (5). Remove flange (6), valve assembly (7), air inlet heater (8), and the gaskets.

## Installation Procedure

1. Install new gaskets, air inlet heater (8), valve assembly (7), and flange (6) in the reverse order of removal.
  - a. Tighten the nut for cable assembly (3) to a torque of  $4.4 \pm 0.9$  N·m ( $38.9 \pm 8.0$  lb in).

[Previous Screen](#)

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## Disassembly and Assembly C3.8 Engines for Caterpillar Built Machines

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## Alternator - Remove and Install

**SMCS** - 1405-010

**S/N** - AY41-UP

**S/N** - B5W1-UP

**S/N** - BE71-UP

**S/N** - BL21-UP

**S/N** - BL71-UP

**S/N** - BY41-UP

**S/N** - CD21-UP

**S/N** - DX21-UP

**S/N** - DX91-UP

**S/N** - ETL1-UP

**S/N** - FD21-UP

**S/N** - GSL1-UP

**S/N** - GTC1-UP

**S/N** - HCL1-UP

**S/N** - HP21-UP

**S/N** - HP71-UP

**S/N - JST1-UP**

**S/N - MD21-UP**

**S/N - NLC1-UP**

**S/N - SHY1-UP**

## Removal Procedure

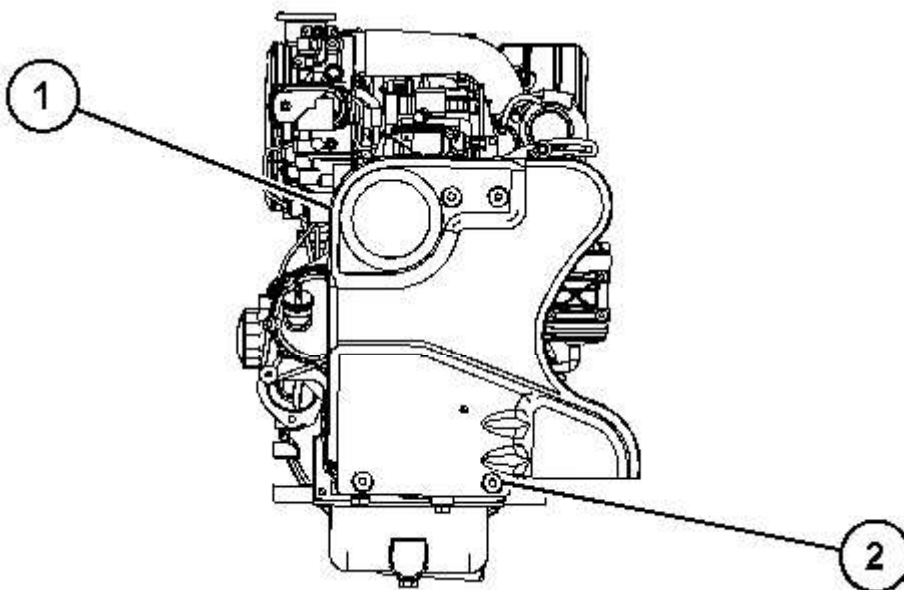
1. Refer to Operation and Maintenance Manual, "Radiator Tilting".
2. Refer to Operation and Maintenance Manual, "Belts - Inspect/Adjust/Replace".
3. Refer to Operation and Maintenance Manual, "Battery or Battery Cable - Inspect/Replace".



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Illustration 1  
SSL, MTL, and CTL models.

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Illustration 2  
CWL models.

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