

**CLARK**  
EQUIPMENT

**INDUSTRIAL TRUCK DIVISION**

**CLARK**  
EQUIPMENT

# **MAINTENANCE MANUAL**

**C L A R K L I F T 150 - 200**

**CY150, 165, 180s -1-EQ-208 thru 25-542**

**CY200 -1-CA-252 thru 14-454**

Book No. 88-1

1st Printing AUG 75

**CLARK EQUIPMENT COMPANY, INDUSTRIAL TRUCK DIVISION**

**CUSTOMER SERVICES PUBLICATION DEPARTMENT**

**BATTLE CREEK, MICHIGAN, U.S.A. 49016**

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## LUBRICATION CHART KEY LUBRICATION SPECIFICATIONS & RECOMMENDATIONS




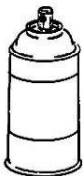
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# INDUSTRIAL TRUCK DIVISION



CUSTOMER SERVICES ENGINEERING DEPARTMENT, BATTLE CREEK

DESCRIPTION	SYMBOL	CLARK PART NUMBER
HYDRAULIC BRAKE FLUID		884677 1 - quart can 1800200 1 - case of 16-ounce cans 850487 1 - case of 6 one-gallon cans
HYDRAULIC SYSTEM FLUID		885385 1 - case of 24 one-quart cans 885382 1 - case of 6 one-gallon cans
AUTOMATIC TRANSMISSION FLUID		897804 1 - case of 24 one-quart cans 941615 1 - case of 6 one-gallon cans
BATTERY CLEANER		886398 1 - case of 12 one-pint cans
LUBRICANT - INNERSLIDE		886396 1 - case of 12 one-pint cans
PENETRATING OIL		886397 1 - case of 12 one-pint cans
BELT DRESSING		1800078 1 - case of 12 one-pint cans
CHAIN & CABLE LUBE		886399 1 - case of 12 one-pint cans (Roller & Leaf Chain Lube)
SPRAY LUBE FOR OPEN GEARS		886785 1 - case of 12 16-ounce cans (Black Heavy-Duty "EPI" Lubricant.)
DEGREASER		1800330 1 - case of 12 one-pint cans
CONQUER SPRAY*		1801145 1 - case of 12 16-ounce cans
SPRAY KOTE**		886784 1 - case of 12 16-ounce cans (Transparent Protective Insulating Sealer with Clear Lube.)
DEGREASER***		1801146 1 - case of 12 16-ounce cans

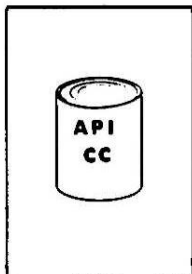
\*HIGH MOISTURE EXPOSURE ... Protective Spray Coating for SCR Cards.

\*\*HIGH MOISTURE EXPOSURE ... Protective Spray Coating for Electrical Switches, Contactors and Ignition Systems.

\*\*\*Oily or Greasy SCR Control ... CLARK #1801146 Degreaser (or the equivalent to M.S. 180, Freon T.F. Degreaser).

GROUP 40



**CRANKCASE MOTOR OIL      CLARK PART NUMBER**

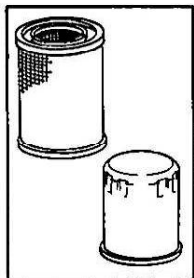
S.A.E. 10W	1800946	1 case of 24 one-quart cans
S.A.E. 20W	1800990	1 case of 24 one-quart cans
S.A.E. 30	1800949	1 - case of 24 one-quart cans
S.A.E. 10W - 30	1800948	1 - case of 24 one-quart cans

**LOW TEMPERATURE OPERATION (MULTI-VISCOSITY OILS)**  
-----

IT IS RECOMMENDED THAT MULTI-VISCOSITY OIL BE USED ONLY WHERE COLD STARTING CONDITIONS COMBINED WITH HIGHER OPERATING TEMPERATURES MAKE IT NECESSARY. THE OIL SUPPLIER SHOULD ASSUME FULL RESPONSIBILITY FOR SATISFACTORY PERFORMANCE OF THE MULTI-VISCOSITY OIL AT BOTH LOW AND NORMAL ENGINE OPERATING TEMPERATURES.

**SERVICE CONDITIONS**  
-----

OIL PERFORMANCE WILL REFLECT ENGINE LOAD, TEMPERATURE, FUEL QUALITY, ATMOSPHERIC DIRT, MOISTURE AND MAINTENANCE. WHERE OIL PERFORMANCE PROBLEMS ARISE OR ARE ANTICIPATED, THE OIL SUPPLIER SHOULD BE CONSULTED. WHEN EXTENDED DRAIN PERIODS ARE CONTEMPLATED, HIS ANALYSIS OR THAT OF A REPUTABLE LABORATORY SHOULD DETERMINE THE SUITABILITY OF OIL FOR FURTHER SERVICE.

**LUBRICATION SPECIFICATIONS & CHART(S) KEY****LUBRICATION CHARTS — SEE GROUP 01****1****OIL & FLUID FILTERS****FOR .. TRUCK SYSTEM(S)**

**SPECIFICATIONS** Replacement parts to be of a quality equal to that provided in the original equipment. Consult CLARK Service Parts Publication(s) for recommended replacement parts.

**Oil Filter Cartridge Kit(s)**  
(Reference: Appropriate  
Parts Manual)

**CAUTION** The use of other than CLARK approved filters may cause oil pressure or flow changes which could result in damage to the system.

**MIL-B**

**MIL-L-2104B**
**MIL-L-46152**
**ENGINE  
CRANKCASE  
OIL**
**SERIES 3**

**MIL-L-45199B**
**MIL-L-2104C**
**2**
**ENGINE CRANKCASE OIL**

FOR ... GASOLINE, L P -GAS ENGINES  
AND NATURALLY ASPIRATED  
DIESEL ENGINES.

**SPECIFICATION** TO MEET API Service  
Classification "CC" and "SC" per  
SAE Report J183 and/or \*MIL-L-2104B.  
Sulfated ash content 1.00% weight  
maximum. Zinc content 0.06 to 0.10%  
weight maximum.

This specification includes "SE"  
oils meeting Specification  
MIL-L-46152 when applicable. Also,  
API Service "SC"/"SD" (Formerly  
"MS") oils may be preferred under  
stop-and-go or light service  
conditions.

\*Although Specification MIL-L-2104B  
has recently been superceded, oils  
of this quality will continue to be  
available, and are preferred.

**3**
**ENGINE CRANKCASE OIL**

FOR ... TURBOCHARGED DIESEL ENGINES  
OR DIESEL ENGINES USING HIGH  
SULFUR CONTENT FUEL (OVER  
0.5% SULFUR).

**SPECIFICATION** TO MEET API Service  
Classification "CD" per SAE Report  
J183 and equivalent Series 3 and/or  
MIL-L-45199B Specifications. Also  
MIL-L-2104C when applicable.  
Sulfated ash content 1.65% maximum.

**TYPICAL PRODUCT RECOMMENDED BY  
MAJOR BRAND OIL SUPPLIERS**

Chevron RPM DELO Multi-Service Oil  
Shell Rotella or Rotella T  
Sunfleet HP Motor Oil  
ARCOfleet XHD Motor Oil  
or ARCOfleet HD  
Gulfube Motor Oil XHD  
Citgo C300 Motor Oil  
AMOCO 200 Motor Oil  
Texaco URSA Oil Extra Duty  
\*\*Conoco Traccon Oil  
Mobil Delvac 1200 Series Motor Oil

... or the equivalent to the above.

**OILS FORMULATED FOR LPG ENGINES**

Citgo LP-Gas Engine Oil  
Chevron Gas Engine Oil HDAX  
Mobil Pegasus 90 Series

\*\*Conoco DN-600 Fluid, for extreme  
cold weather operation (0 deg. F.  
to -65 deg. F.).

Conoco S-3 Diesel Oil  
Chevron RPM DELO Super 3 Oil  
Shell Rimula Oil  
Sunfleet S-3 Motor Oil  
ARCOfleet MS-3 Motor Oil  
Gulf Super Duty Motor Oil  
AMOCO 300 Motor Oil  
Citgo C-500 Motor Oil  
Texaco URSA Oil LA-3  
Mobil Delvac 1300 Series Motor Oil

... or the equivalent to the above.

FOR ALL OPERATIONS WITHIN NOMINAL TEMPERATURE RANGES,  
THE USE OF SINGLE-GRADED OILS IS RECOMMENDED.

SAE 30 OIL OF MIL-L-2104B PERFORMANCE LEVEL IS  
RECOMMENDED FOR YEAR-AROUND USE IN DETROIT DIESEL  
ENGINES ... (Limitations - Zinc 0.10% maximum,  
sulfated ash 1.0% maximum). The use of Multi-  
grade oils in Detroit Diesel engines is not  
recommended.

SAE 10W	...	0 deg to 32 deg F.
SAE 20/20W	...	33 deg to 75 deg F.
SAE 30	...	above 75 deg F.

Oil Change Intervals ... a helpful guide  
in determining the intervals is an engine  
oil analysis made several different times.  
Local oil distributors offer this service.  
And by using it you can set P.M. intervals  
with greater certainty.


**ENGINE OIL**
**Ref. 2**
**ENGINE CRANKCASE OIL**

FOR ... MISCELLANEOUS LINKAGE

**SPECIFICATION** Any good grade of  
motor oil in SAE 10, 20 or 30 weight  
as the temperature and conditions  
dictate.

GROUP 40



SERVICE ENGINEERING DEPARTMENT, BATTLE CREEK



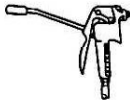
MS-107C

GENERAL  
PURPOSE  
GREASE



MS-107B

LOW TEMP



MIL-G-23827A

4

## GENERAL PURPOSE GREASE

FOR ... STEER AXLE TRUNNION BRGS.  
UPRIGHT MAST ROLLERS &  
SLIDES  
UNIVERSAL JOINTS  
WATER PUMP BEARINGS  
GENERAL CHASSIS LUBRICATION

\* RECOMMENDATION Use Grade NLGI #2  
per MS-107C.

\* SPECIFICATION A multi-purpose  
grease of refined mineral oil  
blended with a lithium soap  
thickener or equal containing anti-  
wear, anti-rust and anti-oxidants  
with EP additives. Per CLARK  
Specification MS-107.

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## GENERAL PURPOSE GREASE

FOR ... CLARK AXLE ENDS  
WHEEL BEARINGS  
STEERING GEARS  
JOINTS, LEVERS & BUSHINGS  
POWRORKER & NARROW AISLE  
TRUCKS - ALL POINTS

\* RECOMMENDATION Use Grade NLGI #1  
per MS-107B.

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## LOW TEMPERATURE GREASE COLD STORAGE OPERATION

FOR ... GENERAL CHASSIS GREASE  
UPRIGHT MOUNTING  
UPRIGHT LIFT CHAINS  
ALL MOVABLE PARTS EQUIPPED  
WITH GREASE FITTINGS  
BRAKE (AND CLUTCH) PEDAL  
LINKAGE  
(Narrow Aisle Trucks and  
Powrworkers)  
DRIVE UNIT FITTINGS  
PANTOGRAPH  
CASTER WHEELS  
STEER CHAIN, ROLLERS and  
SPROCKETS  
LOAD WHEELS WITH FITTINGS

\* SPECIFICATION An extreme low  
temperature aircraft quality grease  
meeting Specification MIL-G-23827A,  
or equivalent product. Temperature  
range - 100 to +250 deg F.

## TYPICAL PRODUCT RECOMMENDED BY MAJOR BRAND OIL SUPPLIERS

Shell Alvania EP Grease  
Sun Prestige 741 EP  
Gulfcrown Grease EP  
AMOLITH GREASE EP  
Citgo HEP Grease or Citgo AP Grease  
Texaco Marfak All Purpose #2  
Molub-Alloy General Purpose Grease  
ARCO Litholine Ind. Grease #2 EP  
or Litholine EP #2 Grease  
Mobilgrease 76 or 77  
CONOCO Polar Start DN-600 Grease

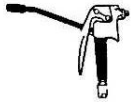
... or the equivalent to the above.

## ADDITIONAL RECOMMENDATIONS

\*CHEVRON BRB-2  
\*Shell AeroShell Grease 5  
\*Recommended for Water Pumps and  
Universal Joints

Shell AeroShell Grease 7  
Mobilgrease 27  
Texaco #2346 Low Temperature  
Grease "EP"  
American Oil SUPERMIL Grease  
A-72832

... or the equivalent to the above.



MOLY GREASE



MOLY GREASE



MOLY GREASE

**7**

## SPECIAL GREASE

FOR ... STRADDLE CARRIERS  
EQUALIZING LINKAGE  
HOOK & HANGER BUSHINGS  
HOIST MECHANISM

SPECIFICATIONS A smooth high quality grease of refined mineral oil base with a lithium soap thickener or equal compounded with corrosion and oxidation inhibitors and containing 1 to 3% moly (molybdenum disulfide). NLGI #2.

## TYPICAL PRODUCT RECOMMENDED BY MAJOR BRAND OIL SUPPLIERS

Shell Lithall MDS  
Mobilgrease Special  
American Molyllith Grease #92006  
Molub-Alloy General Purpose  
Grease #2  
Texaco Molytex #2

... or the equivalent to the above.

**8**

## SPECIAL GREASE

FOR ... DISTRIBUTOR CAMS

SPECIFICATIONS See above.

CLARK PART NUMBER 1800636

Shell Lithall MDS  
Mobilgrease Special

**9**

## SPECIAL GREASE

FOR ... DELCO STARTER BEARINGS  
\*GENERATOR/ALTERNATOR END  
FRAME BEARINGS

SPECIFICATIONS See above.

CLARK PART NUMBER 1800574

Shell Lithall MDS  
\*CHEVRON OHT Grease

**10**

## HIGH TEMPERATURE GREASE

FOR ... CLUTCH THROWOUT BEARINGS  
CLUTCH PILOT BEARINGS  
DYNATORK PILOT BEARINGS

SPECIFICATIONS A high temperature grease of refined mineral oil base with a lithium soap thickener or equal compounded with additives to give high load-carrying ability and resistance to water and high temperature. To withstand temperatures of -20 deg F. (to) +300 deg F. NLGI Grade No. 2.

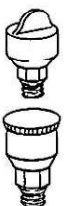
CLARK PART NUMBER 617410

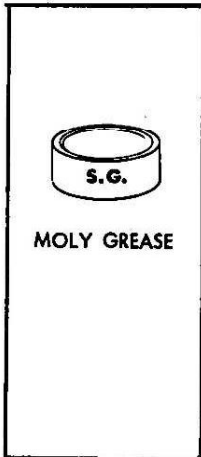
Shell AeroShell Grease #5  
Gulfocrown Grease EP #2  
AMOLITH Grease EP #2  
Citgo HEP Grease #2 or Citgo AP Grease  
Texaco High Temperature Grease 1999 #2  
Mobilgrease 22  
Lubriplate 630-AA, or 630-2  
Pennzoil 705 HDW

... or the equivalent to the above.

**NOTE** Commercial products meeting MIL-G-3545C also meet this requirement.

HIGH TEMP





**11**

SPLINE GREASE

FOR ... MOTOR TO PUMP DRIVE TANG  
HYDRAULIC PUMP & MOTOR  
SHAFT SPLINES

SPECIFICATIONS A lithium base or equal multi-purpose grease blended with selected additives to provide high load-carrying capacity with superior protection against corrosion and high-temperature oxidation and containing 3 (to) 5% moly (molybdenum disulfide). NLGI #2.

TYPICAL PRODUCT RECOMMENDED BY  
MAJOR BRAND OIL SUPPLIERS

CLARK PART NUMBER: 1800531

Dow Corning MOLYKOTE BR2-S  
Master Lubriko M31-K4  
Shell Aeroshell Grease 17  
Texaco 996 Aircraft Grease  
Am. Ind. Supplies MBG 77

**NOTE**

Grease products under this specification are suitable for use on ball and roller bearings operating under extreme loads or in severe environments, and for extended lubrication intervals including chassis, sleeve bearings, cams and sliding mechanisms, etc., under heavy loads, shock and vibration.



**12**

SPECIAL LUBRICANT  
HAND APPLIED

FOR ... SLIP TUBES, SLEEVES, SPRING  
APPLIED SLEEVES, LINKAGE  
BALL JOINTS, ETC.

SPECIFICATIONS A soft density, smooth lithium base or equivalent grease with extreme pressure properties for use in adverse operating conditions from 0 deg F. to 250 deg F. NLGI #1.

CLARK PART NUMBER: 617410

Lubriplate 630-AA  
(Fiske Brothers Refining Company)  
Pennzoil 705 HDW (NLGI #2)

... or the equivalent to the above.



**13**

PROTECTIVE SPRAY COATING  
- ELECTRIC TRUCKS IN COLD  
STORAGE & OTHER APPLICATIONS

FOR ... ELECTRICAL SWITCHES, WIRING  
AND TERMINALS, AFTER  
ASSEMBLY.

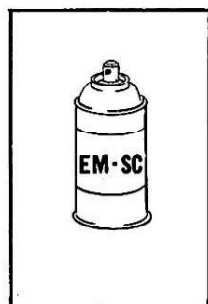
SPECIFICATIONS A clear acrylic plastic protective coating which acts as an insulator and corrosion preventative.

CLARK PART NUMBER: 886784

Krylon No. 1302 Crystal Clear  
(Borden Chemical, Krylon Dept.,  
P.O. Box 390, Norristown, Pa. 19404  
Sprayon 707 PDRP  
(Sprayon Products, Inc.  
26302 Fargo Ave., Bedford Heights,  
Ohio 44146)

... or the equivalent to the above.





**14**

**ELECTRICAL MOISTUREPROOFING  
SPRAY COATING**

FOR ... CONTACTOR/SCR PANELS  
SOLID STATE CONTROL CARDS  
#1 TIMER & OSCILLATOR CARD

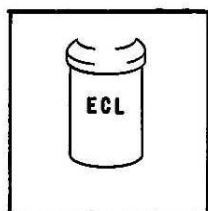
**SPECIFICATIONS** A water displacing moisture-proofing and anti-corrosion agent for electrical and electronic equipment. Must not emulsify or harden. Non-insulating.

**TYPICAL PRODUCT RECOMMENDED BY  
MAJOR BRAND SUPPLIERS**

CLARK PART NUMBER: 1801145

Conquer Electrical 88 Spray  
Coating  
(Aero-Space Chemicals Intl)  
Crown Electrical 88

... or the equivalent to the above.



**15**

**ELECTRICAL CABLE LUBRICANT**

FOR ... LEVEL WINDING OF ROS  
CABLES ON REEL

**SPECIFICATIONS** A silicone jelly or equivalent to provide non-sticking lubrication of external cable surfaces during rewinding on reel.

Dow Corning #8 Emulsion  
Dow Corning 4X Spray (or Lube)

... or the equivalent to the above.



**16**

**SPECIAL LUBRICANT**

FOR ... CLUTCH THROWOUT BEARING-  
CARRIER RAILS  
SIDE SHIFTER ATTACHMENT  
CLAMP SLIDES  
SLIDE BUSHINGS OF ANY TYPE

**SPECIFICATIONS** Use an approved Dry Film Type Lubricant or the equivalent.

Graph-O-Kote #220 (Aerosol-can)  
(Joseph Dixon Crucible Company,  
Jersey City, N.J.)

Molub-Alloy #369 Dry Lube

Dow Corning Molykote 321  
Bonded Lubricant

... or the equivalent to the above.



**17**

**DRIVE AXLE GEAR LUBRICANT**

FOR ... DRIVE AXLES  
HEAVY DUTY DIFFERENTIALS  
PLANETARY WHEEL ENDS

**SPECIFICATIONS** Extreme pressure type gear lubricant with sulfur-chlorine-lead (SCL) "EP" additive for API GL-4 Service per SAE Report J308a. To meet CLARK Specification MS-8.

Below 0 to -10 deg F. -- SAE 80  
Normal Temperature -- SAE 90  
100 deg F. and above -- SAE 140

**NOTE** SAE 80 and SAE 140 viscosities, when used, should contain like additives as specified by MS-8 (SAE 90). DO NOT ADD (MIX) DIFFERENT TYPES OF LUBRICANT.

Conoco SCL Gear Lube  
Chevron RPM Special Gear Lube SCL  
Sunoco XD Gear Lubricant  
Gulf Hypoid Gear Lubricant APT  
Molub-Alloy Drive Axle Lube #518  
Mobilube 46  
ELCO Gear Safety 28  
Getty Veedol MG SCL Gear Lube  
Kendall SCL MP Gear Lube  
Jesco MP SCL Gear Lube  
Southwest MD SCL Gear Lube

... or the equivalent to the above.

GROUP 40

SERVICE ENGINEERING DEPARTMENT, BATTLE CREEK

EP LUBE  
MIL-2105B



API GL-5

**18**

## TRANSMISSION LUBRICANT

FOR ... STANDARD MANUAL SHIFT  
(SYNCHROMESH) TRANSMISSIONS  
AND GEAR BOXES.

### SPECIFICATION

- (1) MIL-L-2105B Extreme Pressure Lubricant for API GL-5 Service per SAE Report J308b is preferred.
- (2) Heavy Duty engine oil (API SD or SE) is satisfactory.
- (3) Straight mineral gear oil may be used. (Do not mix lubricant types.)

ABOVE 20 deg F.--Grade 90 (SAE 50)  
BELOW 20 deg F.--Grade 80 (SAE 30)  
FOR 0 to -60 deg F.--MIL-L-10324A

### TYPICAL PRODUCT RECOMMENDED BY MAJOR BRAND SUPPLIERS

Conoco Polar Start DN-600 Gear Oil  
Chevron Universal Gear Lube  
Shell Spirax HD Gear Oil  
ARCO HD Gear Oil  
Gulf Multi-Purpose Gear Lube  
AMOCO SUPERMIL MP  
Citgo Premium Gear Oil (MP)  
Texaco Multigear EP  
Mobilube HD Gear Lube  
Molub-Alloy Trans. Gear Lube

... or the equivalent to the above.

**19**

## TRANSMISSION FLUID

FOR ... TORQUE CONVERTERS  
FLUID COUPLING DRIVES  
AUTOMATIC TRANSMISSIONS  
(EXCEPT FORD)  
POWERSHIFT TRANSMISSIONS  
POWERSHIFT FORWARD & REVERSE  
UNIT  
HYDRATORK TRANSMISSION  
HYDRACOO (WET) CLUTCH  
TRANSMISSION  
ELECTRIC RIDER TRUCK DRIVE  
UNITS (WHEN SPECIFIED ON  
LUBE CHARTS)

SPECIFICATIONS DEXRON\* OR DEXRON II\*  
ATF (Automatic Transmission Fluid).

**20**

## TRANSMISSION FLUID

FOR ... HYDRAULIC SYSTEM AND DRIVE  
UNIT  
POWWORKERS  
NS, NSP, NST TRUCKS  
ELECTRIC RIDER TRUCKS  
POWER STEERING RESERVOIRS

SPECIFICATIONS DEXRON II\* ATF  
(Automatic Transmission Fluid)  
containing zinc or equivalent anti-  
wear additive sufficient to pass  
the requirements of ASTM D-2882  
pump wear test, with 50 mg total  
weight loss maximum. Container  
must carry GM approval number  
(C-xxxxx/DEXRON II.)

CLARK PART NUMBER: 879804

Shell ATF Donax T-6, Dexron  
CONOCO Polar Start DN-600 Fluid  
Sunoco Auto. Trans. Fluid, Dexron  
ARCO Auto. Trans. Fluid, Dexron  
Gulf Auto. Trans. Fluid, Dexron  
Mobil Auto. Trans. Fluid 220  
Texaco Texamatic Fluid, Dexron  
Citgo Auto. Trans. Fluid, Dexron  
AMOCO DEXRON-II ATF

... or the equivalent to the above.

\*DEXRON is a registered trademark  
of General Motors Corporation.  
All products must be labeled and  
have approval number.

AMOCO DEXRON-II ATF  
Texaco DEXRON II ATF

... or the equivalent to the above.

DEXRON\*  
OR  
DEXRON II\*



ATF