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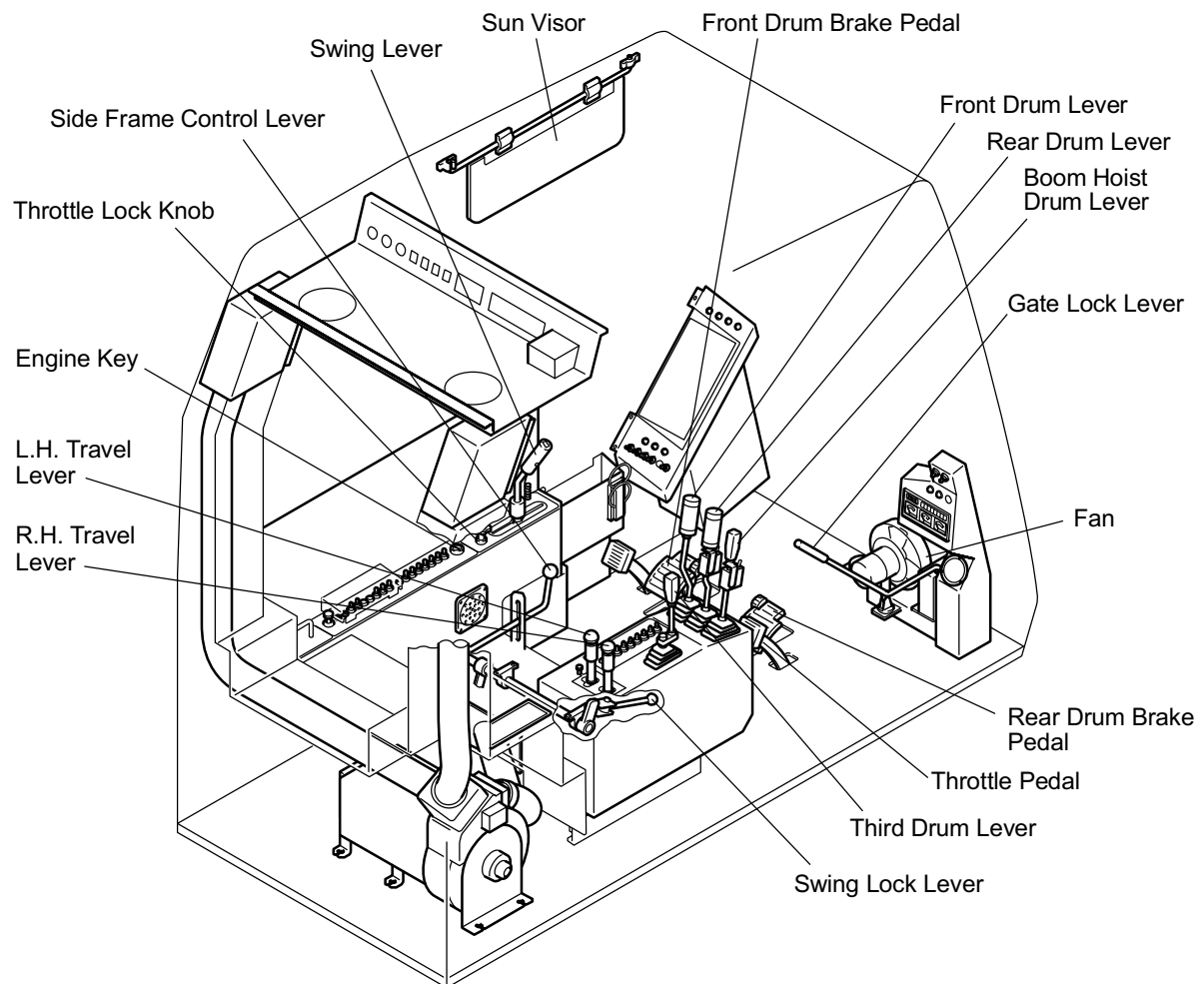
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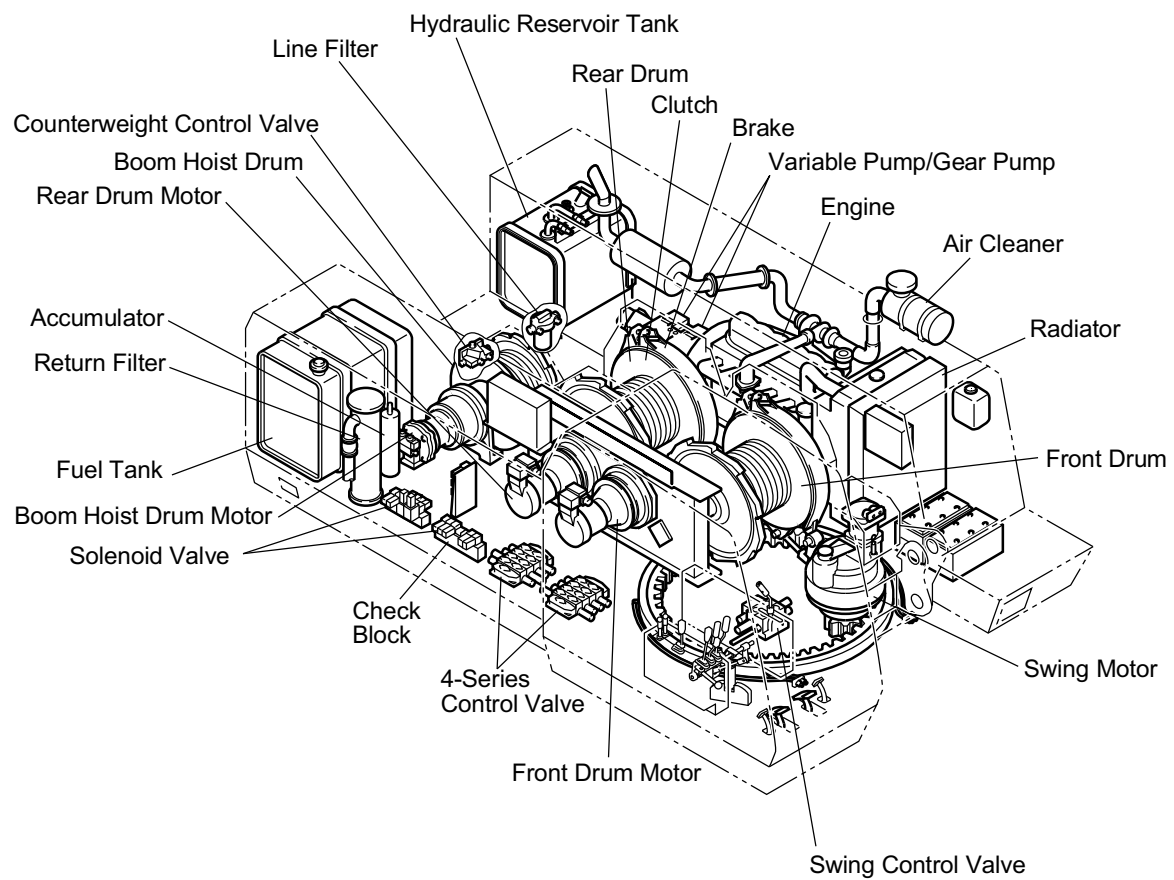
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## 1 Components In Operator's Cab



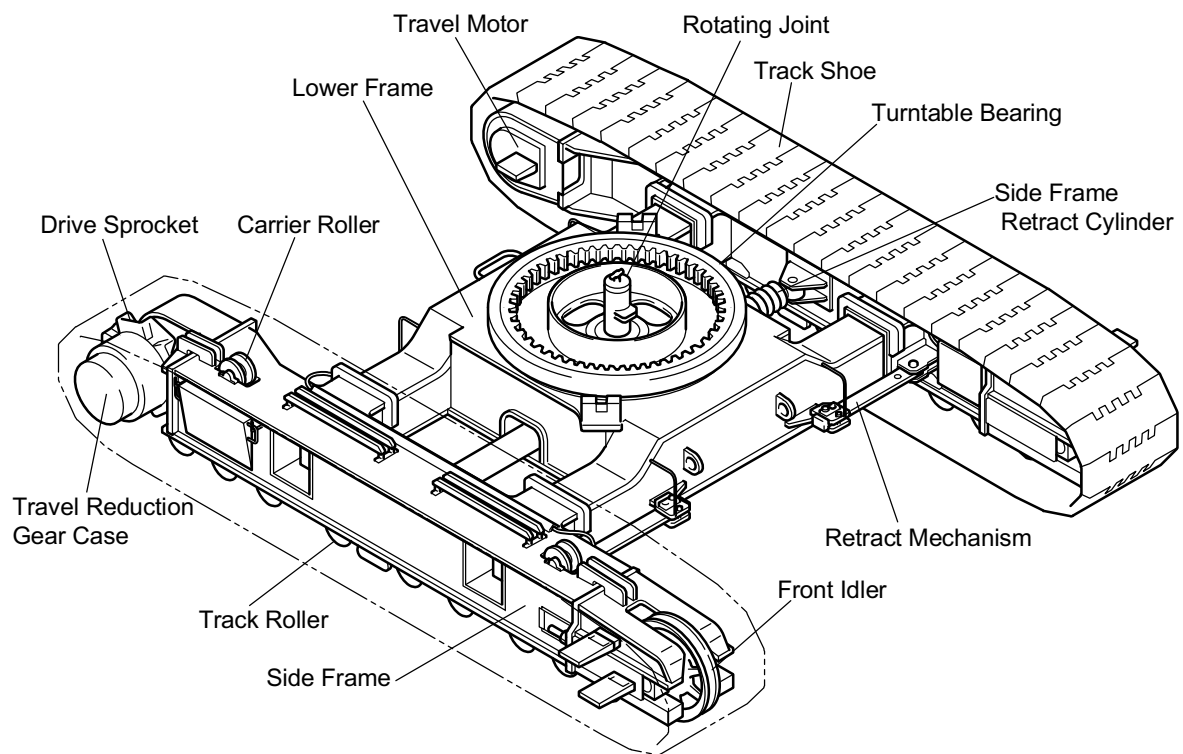
CB00-001

## 2 General Equipment Of Upper Machinery



CB00-002

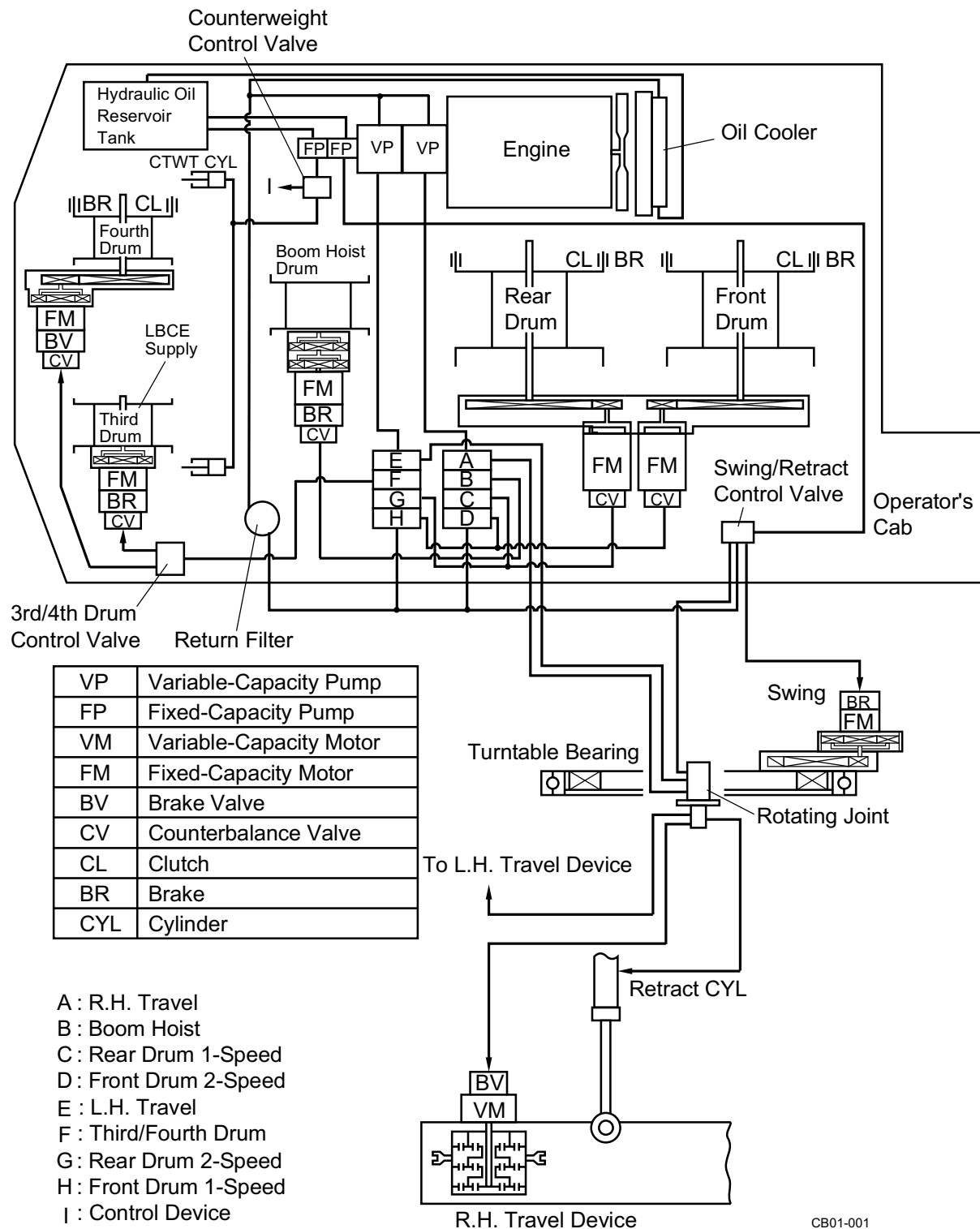
### 3 Lower Travel Machinery



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Power from the engine is drive hydraulic pumps. The rotating energy of engine power is also converted into fluid energy (the flow of high pressure hydraulic oil) which is directed by the control valves, through hydraulic lines, to various actuators.



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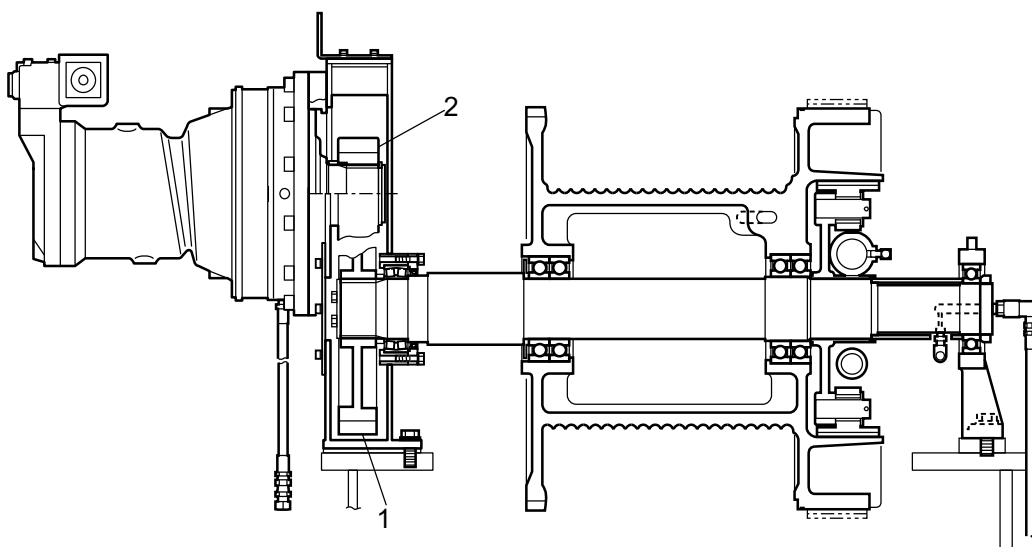




Unit: inches (mm)

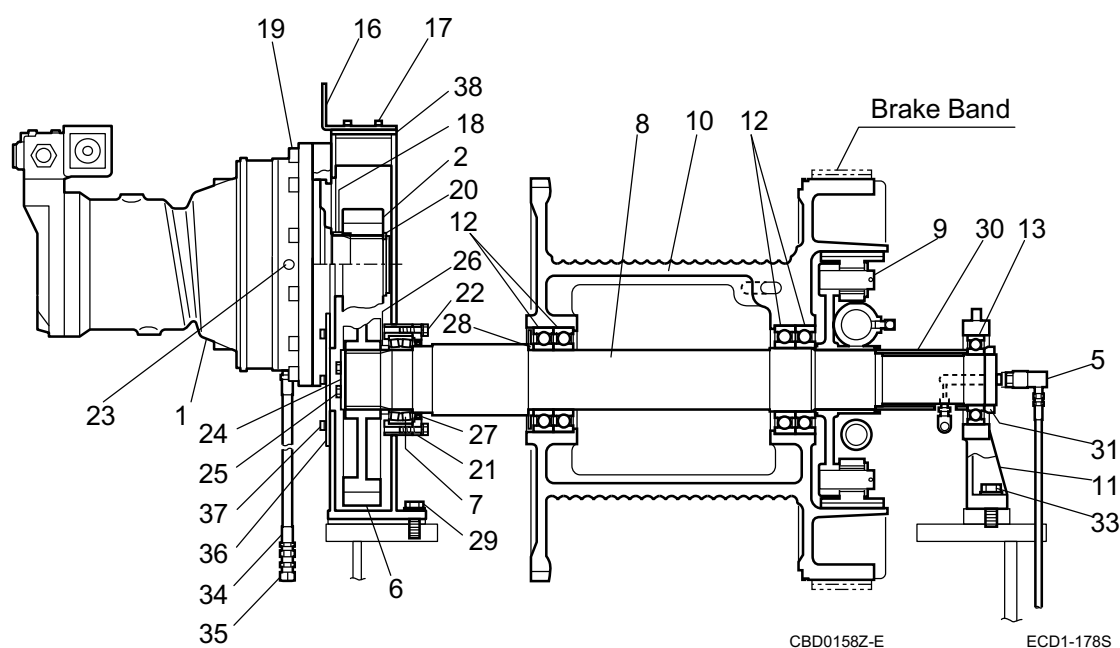
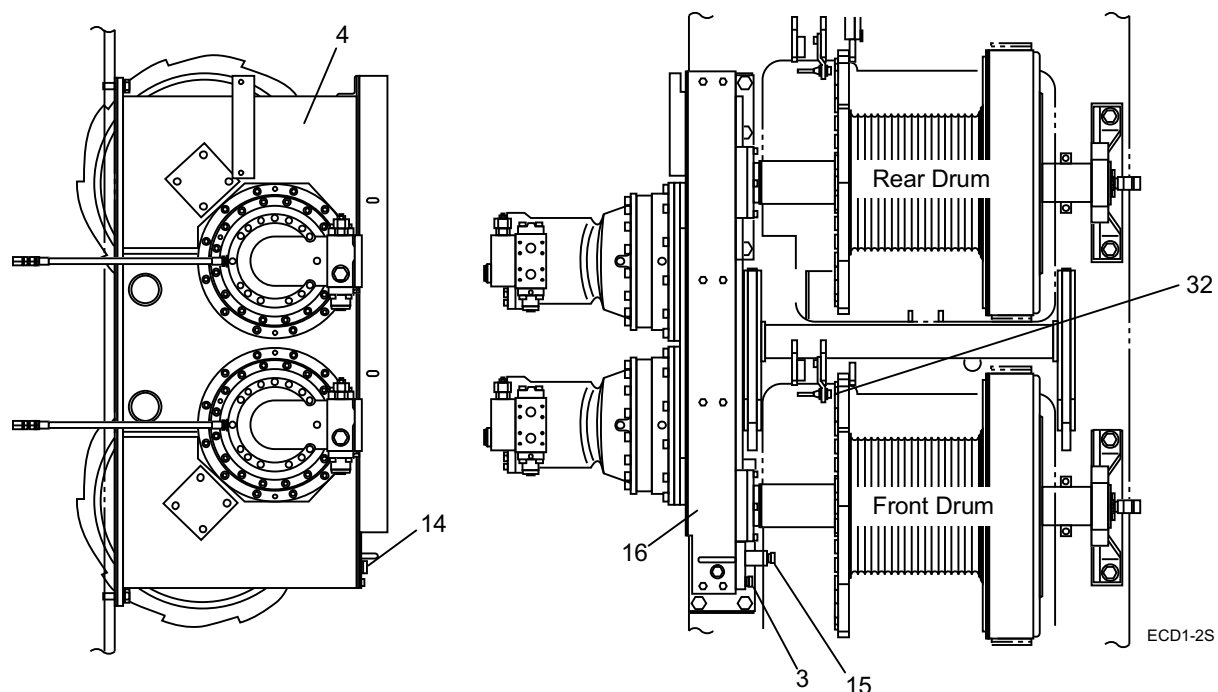
Item	Part name	Number Of Teeth	*1	Allowable Backlash	Treatment
1	Spur gear	6	8.0" (205.5)	.08" (2.0)	Replacement
2	Spur gear	3	3.7" (95.02)		

\*1 Allowable Displacement Over A Given Number Of Teeth.



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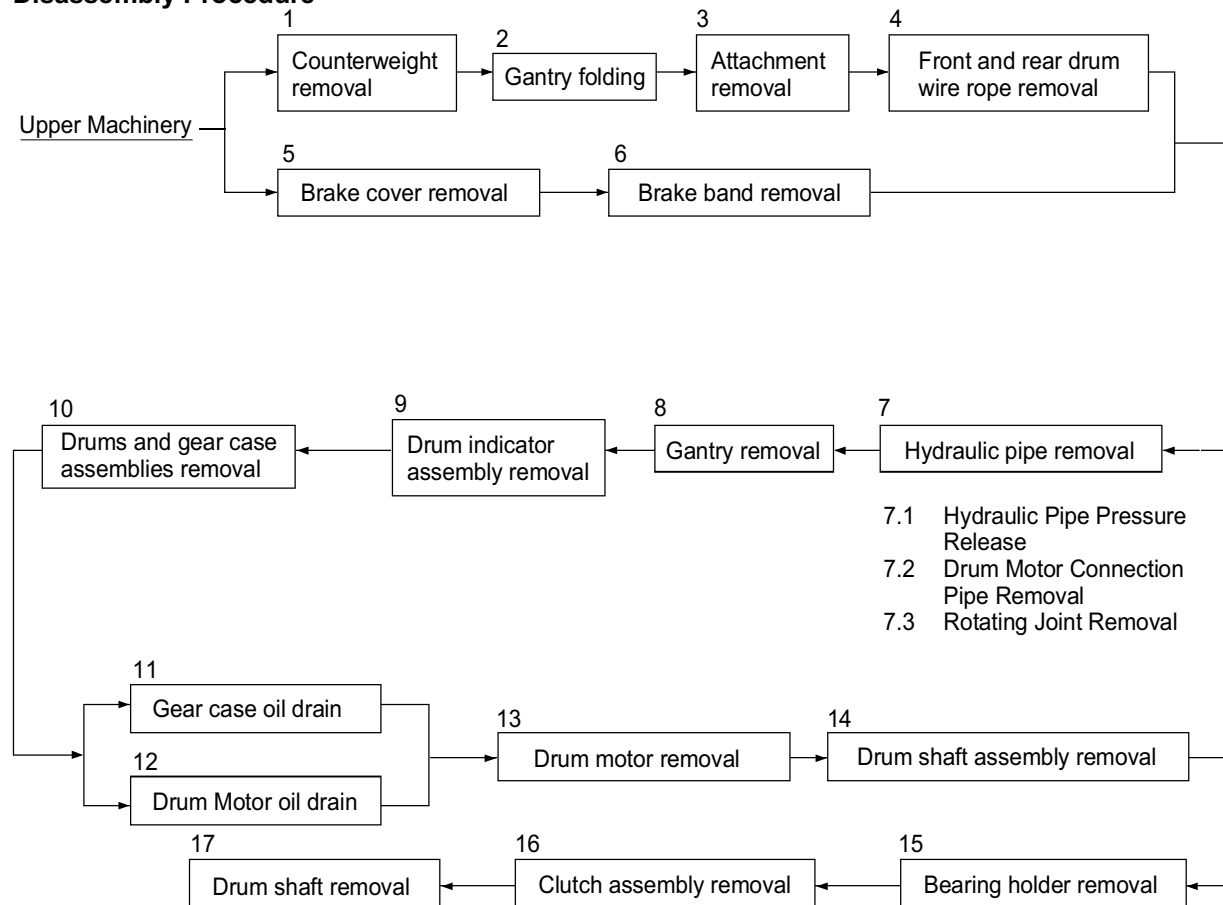




1	Motor	11	Bearing Holder	22	Bolt	33	Bolt
2	Pinion	12	Ball Bearing	23	Plug	34	Hose
3	Plug	13	Ball Bearing	24	End Plate	35	Drain Cap
4	Gear Case	14	Oil Filler Cap	25	Bolt	36	Cover
5	Rotating Joint	15	Drain Plug	26	Spacer	37	Bolt
6	Gear	16	Check Cover	27	Oil Seal	38	Sponge Packing
7	Roller Bearing	17	Bolt	28	Seal Collar		
8	Drum Shaft	18	Spacer	29	Bolt		
9	Clutch Assembly	19	Bolt	30	Spacer		
10	Hoist Drum	20	Snap Ring	31	Bearing Nut, Washer		
		21	Seal Retainer	32	Drum Indicator Assembly		

## Disassembly

### Disassembly Procedure



### Work Preparation

Main body support

- 1) Park the machine on level and stable ground.
- 2) Extend the side frames.  
 For side frame extension, refer to the operator's manual.

## **⚠ WARNING**

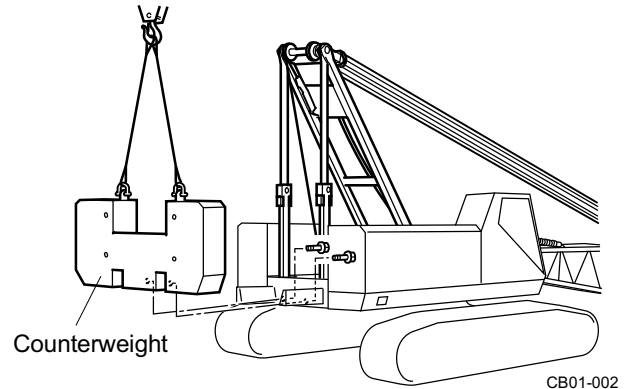
Since The Component Parts Related To This Procedure Are Heavy, Handle Them Carefully Or Accidents May Result. Use A Hoist To Handle Them Efficiently. Check That The Hoist Capacity Is Sufficient.

## **CAUTION**

Take The Surrounding Into Consideration, Select A Place Where Safe Operation Is Possible And Take Precautions Against Dangers. Particularly Avoid Slopes.

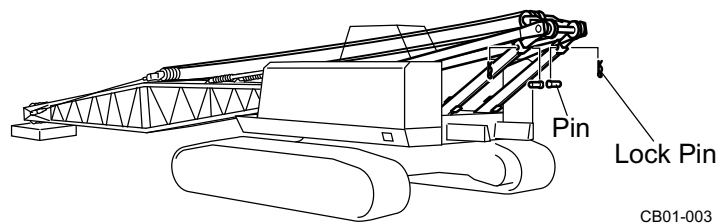
### 1 Counterweight Removal

- 1) To remove the counterweight with the gantry in the high position, refer to the operator's manual.



### 2 Gantry Folding

- 1) To position the gantry from high to low, refer to the operator's manual.



### 3 Attachment Removal

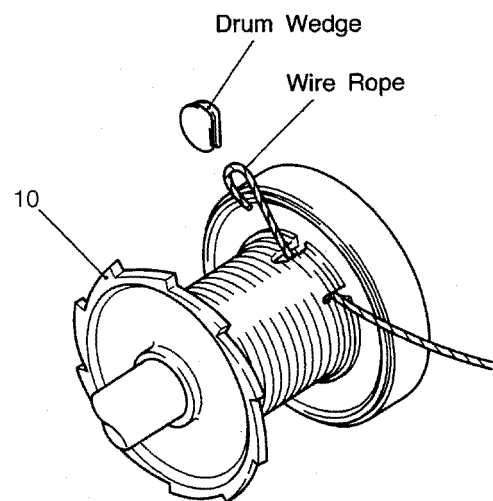
- 1) To remove the attachment from the upper section, refer to the operator's manual.

### 4 Front and Rear Drum Wire Rope Removal

## CAUTION

**Avoid Injury To Yourself.**  
**Replace Or Rearrange Rope Carefully To Avoid An Accident. Rope Wrapped Around Sheaves May Become Twisted.**  
**When Released, The Rope Can Spin As The Dead End Pins Or Sockets Are Removed.**

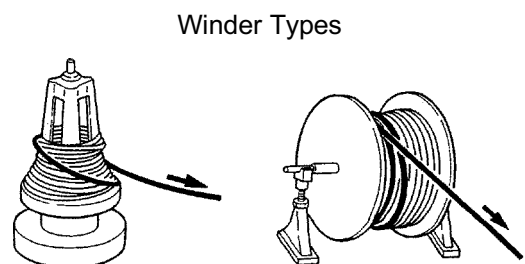
- 1) Pull out wire ropes from the front and rear drums, and wind them with the winder.



## CAUTION

**Properly Release The Hoist Drum Brake During Removal Of Wire Rope Or Rope May Become Kinked Or Twisted, Resulting In Excessive Deformation, Shortening Wire Rope Life.**

- 2) Remove the drum wedge, and remove the wire rope from the hoist drum.

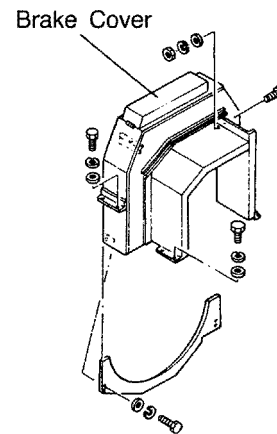


Proper Wire Rope Releasing

EAM81

### 5 Brake Cover Removal

- 1) Open the upper cover of the brake cover.
- 2) Loosen the locknut and remove the adjusting nut. The hanging bolt and spring cannot be separated from the band.
- 3) Remove the bolt and brake cover.



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### 6 Brake Band Removal

- 1) For brake band removal, refer to "front and rear drum brake control disassembly and re-assembly" ES03-05-6000 in this manual.

### 7 Hydraulic Pipe Removal

#### 7.1 Hydraulic pipe pressure release

## WARNING

**All Trapped Hydraulic Pressure Must Be Exhausted From The System Before Removing Any Line Or Component. A Sudden Release Of Hot Oil Could Cause Burns Or Other Serious Injury.**

- 1) Operate the control lever back and forth several times to release any hydraulic pressure trapped in the lines.

**Note: Even if pressure is completely released, oil remains. Before disconnecting a pipe or valve, position a container to collect the oil.**

#### 7.2 Drum motor connection pipe removal

- 1) Remove all pipes connected to the motor. (Except hoses 34)
- 2) Attach blank plugs, blank flanges, caps, etc. to the pipe ports of the motor and the ports of the removed pipes to prevent oil from flowing out and foreign materials from entering.

**Note: Place the removed pipes where disassembly and reassembly are not hindered. Label pipes, hoses, fittings, and other parts to prevent errors during reassembly.**

### 7.3 Rotating joint removal

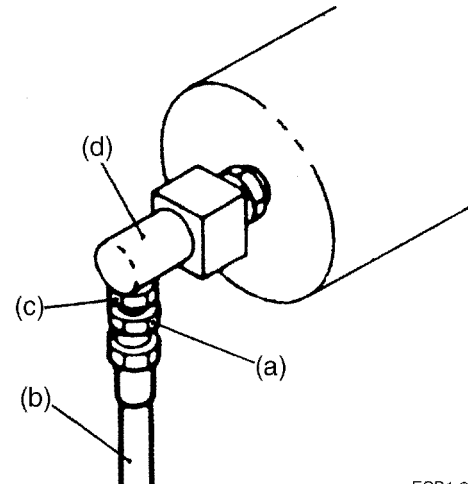
- 1) Loosen hose ferrule (a) and disconnect hose (b) from adapter (c).

**Note:** To prevent oil from contacting the linings, cover with a cloth before disconnecting hose (b).

**Note:** To prevent entry of foreign materials, cap or plug the opening of the disconnected hose (b).

**Note:** Contamination in the hydraulic equipment causes excessive parts wear.

- 2) Loosen rotating joint (d) and remove it as an assembly with adapter (c).
- 3) Remove the hose (b) and piping connected to the hose (b), if necessary.
- 4) Disassemble the rotating joint.  
(Refer to ES05-14-6000 in this manual.)



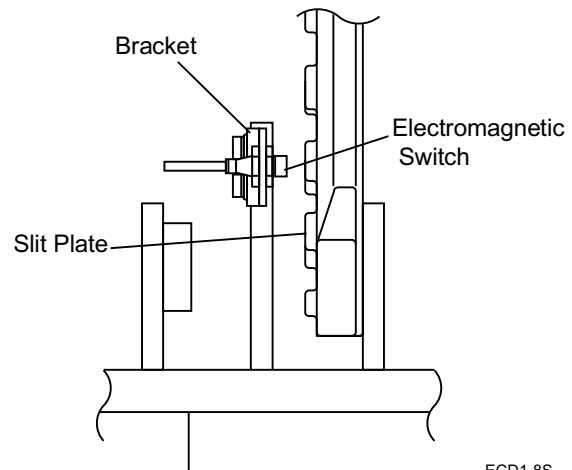
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### 8 Gantry Removal

- 1) For gantry removal, refer to "gantry disassembly and reassembly" ES06-01-6000 in this manual.

### 9 Drum Indicator Assembly Removal

- 1) Remove bolt, and remove bracket as an assembly with electromagnetic switch.
- 2) Disassemble removed bracket, and put it where reassembly is not hindered.
- 3) Remove spacer.
- 4) Remove bolt and slit plate.



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