

HSP- 8020C/RTC- 8020 Series - Master Keysheet
(69 Prefix On Crane Serial Number)**AREA 00 GENERAL INFORMATION**

SM00- 000- 000.00 How To Use This Manual, General Service Instructions, And Safety Procedures

AREA 01 RUBBER TIRE LOWER

SM01- 002- 016.00 Front Axle, R & I
SM01- 007- 010.00 Steer Cylinder, R & I
SM01- 007- 011.00 Steer Cylinder, Recondition
SM01- 010- 010.00 Power Steering Pump, R & I
SM01- 010- 011.00 Power Steering Pump, Recondition
SM01- 018- 029.00 Transmission & Torque Convertor, R & I
SM01- 018- 030.00 Transmission & Torque Convertor, Recondition
SM01- 022- 005.00 U- Joint Installation - Full Round Yokes
SM01- 024- 006.00 Axle Differential, Recondition (Front & Rear)
SM01- 024- 014.00 Axle Wheel End Planetary, Recondition (Front & Rear)
SM01- 025- 014.00 Brakes, Recondition (Front & Rear, DLH Type)
SM01- 029- 008.00 Rear Axle, R & I
SM01- 030- 007.00 Park Disc Brake, R & I
SM01- 030- 008.00 Park Disc Brake, Recondition
SM01- 039- 003.00 Hydraulic System Cleaning Procedure
SM01- 043- 001.00 Solenoid Valves, General Recondition
SM01- 043- 004.00 Four Way Solenoid Valve, Recondition (Outrigger Directional/Steer)
SM01- 043- 038.00 Outrigger Function Control Valve, R & I
SM01- 044- 007.00 Lock Valve, Recondition
SM01- 044- 011.00 Lock Valve, R & I
SM01- 045- 007.00 Outrigger Beam Cylinder, Recondition
SM01- 045- 021.00 Outrigger Beam Cylinder, R & I
SM01- 045- 031.00 Outrigger Beam Assembly, R & I
SM01- 046- 017.00 Jack Cylinder, Recondition
SM01- 046- 026.00 Jack Cylinder Assembly, R & I
SM01- 047- 011.00 Relief Valve, Recondition (Outrigger)
SM01- 048- 013.00 Rotating Joint, R & I
SM01- 048- 014.00 Rotating Joint, Recondition
SM01- 069- 006.00 Tire & Rim, R & I
SM01- 075- 015.00 Hydraulic Throttle Control Cylinder, Recondition
SM01- 075- 016.00 Starter, R & I
SM01- 075- 017.00 Alternator, R & I (Cummins 4BT3.9 & 6BTA5.9)
SM01- 075- 018.00 Radiator, R & I
SM01- 076- 012.00 Collector Ring, Recondition
SM01- 078- 009.00 Axle Oscillation Cylinder, R & I
SM01- 078- 010.00 Axle Oscillation Cylinder, Recondition
SM01- 080- 024.00 Pump Disconnect, Recondition
SM01- 081- 014.00 Hydraulic Pump, Recondition (Multi Section Commercial- Intertech)
SM01- 081- 016.00 Main Pump & Pump Disconnect, R & I
SM01- 085- 002.00 Engine Preheater, R & I

AREA 03 UPPER REVOLVING FRAME

SM03- 001- 050.00 Upper Revolving Frame & Turntable Bearing, R & I
SM03- 003- 007.00 Counterweight, R & I

AREA 04 VERTICAL SHAFTS

SM04- 010- 015.00 Swing Reduction Unit, R & I
SM04- 010- 016.00 Swing Motor & Reduction Unit, Recondition
Swing Brake Caliper, R & I
Swing Brake Caliper, Adjustment

AREA 05 HORIZONTAL SHAFTS

SM05- 006- 019.00 Winch, Recondition
SM05- 006- 020.00 Winch Troubleshooting
SM05- 006- 033.00 Winch, R & I
SM05- 010- 006.00 Drum Rotation Indicator, R & I And Troubleshooting
SM05- 018- 001.00 Winch Roller, Recondition

AREA 06 UPPER ENGINE

SM06- 008- 004.00 Treadle Valve, Recondition
SM06- 024- 023.00 Audio/Visual Warning System Calibration
SM06- 025- 002.00 Diesel Cab Heater, Recondition
SM06- 025- 003.00 Propane Heater, Recondition
SM06- 025- 005.00 Diesel Cab Heater, Recondition & Troubleshooting
SM06- 025- 007.00 Hydraulic Cab Heater, R & I
SM06- 025- 008.00 Hydraulic Cab Heater, Recondition
SM06- 025- 009.00 Hydraulic Heater - Troubleshooting
SM06- 047- 000.00 Electrical System Wire Identification Code
SM06- 047- 057.00 Electrical System Schematic Diagram (Generation 1)
SM06- 047- 058.00 Electrical System Schematic Diagram (Generation 2)
SM06- 047- 059.00 Electrical System Schematic Diagram (Generation 3)
SM06- 047- 060.00 Electrical System Schematic Diagram (Generation 4)
SM06- 047- 061.00 Electrical System Schematic Diagram (Generation 5)
SM06- 047- 062.00 Electrical System Schematic Diagram (Generation 6)

AREA 07 HYDRAULIC POWER SUPPLY

SM07- 000- 099.00 Hydraulic System Schematic Diagram (Generation 1)
SM07- 000- 100.00 Hydraulic System Schematic Diagram (Generation 2)
SM07- 000- 101.00 Hydraulic System Schematic Diagram (Generation 3)
SM07- 000- 102.00 Hydraulic System Schematic Diagram (Generation 4)
SM07- 001- 018.00 Piston Type Accumulator, Recondition
SM07- 002- 028.00 Relief Valve, Recondition (Hydraulic Heater)
SM07- 003- 006.00 Solenoid Valves, General Recondition
SM07- 005- 052.00 Hydraulic Gear Pump Assembly, Recondition (Hydraulic Heater)
SM07- 005- 068.00 Hydraulic Heater Gear Pump, R & I
SM07- 006- 044.00 Swing Motor Assembly, Recondition
SM07- 006- 050.00 Winch Motor, R & I
SM07- 006- 054.00 Hydraulic Motor, Recondition (Carrier Winch)
SM07- 006- 061.00 Hydraulic Motor, Recondition (Hydraulic Heater)
SM07- 006- 068.00 Hydraulic Motor, Recondition (Winch)
SM07- 006- 091.00 Swing Motor, R & I
SM07- 006- 092.00 Hydraulic Heater Motor, R & I
SM07- 008- 032.00 Control Valves, Recondition (Gresen V20)
SM07- 008- 035.00 Master Cylinder Power Valve, R & I
SM07- 008- 036.00 Master Cylinder Power Valve, Recondition
SM07- 008- 037.00 Pressure Reducing Valve, Recondition
SM07- 008- 038.00 Foot Control Valve, Recondition
SM07- 008- 040.00 Joystick Controller Valve, Recondition
SM07- 008- 041.00 Winch Control Valve, Recondition - 1 & 2 Section

SM07- 008- 042.00 Boom Hoist & Telescope Control Valve, Recondition
SM07- 008- 055.00 Controller Valve Assembly, R & I
SM07- 008- 056.00 Controller Valve Assembly, Recondition
SM07- 008- 063.00 Priority Flow Control Valve Assembly, Recondition
SM07- 008- 099.00 Boom Telescope Foot Control Valve, R & I
SM07- 008- 100.00 Winch Counterbalance Valve, R & I
SM07- 008- 131.00 Pilot Oil Supply Valve, Recondition
SM07- 018- 001.00 Hydraulic System Tube Fittings
SM07- 022- 003.00 Steering Control Valve, Recondition
SM07- 022- 009.00 Upper Steering Column & Steering Control Valve, R & I

AREA 09 TUBULAR BOOM, FLY, & JIB

SM09- 001- 002.00 Repairing Damaged Tubular Booms, Flys, & Jibs

AREA 17 HYDRAULIC CRANE ATTACHMENT

SM17- 001- 025.00 Boom, R & I
SM17- 001- 026.00 Three Section Boom, Recondition
SM17- 001- 036.00 Hydraulic Boom Inspection
SM17- 002- 023.00 Boom Telescope Cylinder, Recondition
SM17- 002- 040.00 Boom Telescope Cylinder, Troubleshooting
SM17- 002- 041.00 Boom Telescope Counterbalance Valve, R & I
SM17- 003- 013.00 Boom Hoist Cylinder, Recondition
SM17- 003- 015.00 Boom Hoist Counterbalance Valve, Recondition
SM17- 003- 024.00 Boom Hoist Cylinder, R & I
SM17- 003- 036.00 Boom Hoist Counterbalance Valve, R & I
SM17- 009- 005.00 Four Sheave Head Machinery, Recondition

AREA 18 SPECIAL ATTACHMENTS

SM18- 000- 001.00 Capscrew Torques
SM18- 000- 002.00 Bearing, Gear, Shaft, & Housing Inspection
SM18- 007- 001.00 Reeling Drum, R & I
SM18- 007- 002.00 Reeling Drum, Recondition
SM18- 017- 001.00 Carrier Winch Assembly, R & I
SM18- 017- 002.00 Carrier Winch Assembly, Recondition
SM18- 017- 005.00 Carrier Winch Valve Controller, Recondition
SM18- 018- 001.00 Air Conditioning Service Instructions

**RTC- 8080/8090/8090XP II Series - Master Keysheet
(N4 Prefix On Crane Serial Number)****AREA 00 GENERAL INFORMATION**

SM00- 000- 000.00 Service Manual General Usage & Instructions

AREA 01 RUBBER TIRE LOWER

SM01- 002- 023.00 Front & Rear Axles, Recondition
SM01- 004- 015.00 Front Axle, R & I
SM01- 007- 028.00 Steer Cylinder, Recondition
SM01- 007- 029.00 Steer Cylinder, R & I
SM01- 018- 060.00 Transmission, Recondition
SM01- 018- 061.00 Transmission, R & I
SM01- 022- 004.00 U- Joint Installation - Half Round Yokes
SM01- 022- 005.00 U- Joint Installation - Full Round Yokes
SM01- 029- 033.00 Rear Axle & Suspension, R & I
SM01- 030- 018.00 Park Brake Caliper And Actuator, R & I
Bleeding The Actuator
Adjusting The Caliper
Testing The Park Brake
SM01- 030- 019.00 Park Brake Caliper And Actuator, Recon
Brake Lining Replacement
SM01- 039- 003.00 Hydraulic System Cleaning Procedure
SM01- 039- 005.00 Hydraulic Reservoir Filter Assembly, Recondition
SM01- 039- 009.00 Hydraulic Reservoir Filter, R & I
SM01- 043- 001.00 Solenoid Valves, General Recondition
SM01- 043- 003.00 Outrigger Solenoid Valve Stack, Recondition (Function)
SM01- 043- 004.00 Four Way Solenoid Valve, Recondition (Outrigger Directional)
SM01- 043- 030.00 Combination Steering Control Valve, Recondition
SM01- 043- 050.00 Outrigger Function Control Valve, R & I
SM01- 043- 051.00 Combination Steering Control Valve, R & I
SM01- 043- 052.00 Outrigger Directional Control Valve, R & I
SM01- 044- 027.00 Outrigger Lock Valve Cartridge, R & I And Recondition
SM01- 045- 055.00 Outrigger Beam Cylinder, Recondition
SM01- 045- 061.00 Outrigger Beam & Beam Cylinder, R & I
SM01- 046- 047.00 Outrigger Jack Cylinder, R & I
SM01- 046- 048.00 Outrigger Jack Cylinder, Recondition
SM01- 047- 034.00 Relief Valve, Recondition (Outrigger)
SM01- 048- 047.00 Rotating Joint, R & I
SM01- 048- 048.00 Rotating Joint, Recondition
SM01- 050- 010.00 Remote Transmission Oil Cooler, R & I
SM01- 050- 011.00 Hydraulic Oil Cooler, R & I
SM01- 066- 000.00 Electrical System Wire Identification Code
SM01- 066- 029.00 Battery, R & I
SM01- 069- 005.00 Tire & Rim, R & I
SM01- 071- 012.00 Engine Housing, R & I
SM01- 076- 054.00 Collector Ring, R & I
SM01- 076- 055.00 Collector Ring, Recondition (G1)
SM01- 076- 072.00 Collector Ring, Recondition (G2)
SM01- 076- 078.00 Collector Ring, Recondition (50 Ring)
SM01- 076- 092.00 Collector Ring, Recondition (53 Ring)
SM01- 076- 094.00 Collector Ring, Recondition (52 Ring)
SM01- 077- 013.00 Starter, R & I
SM01- 077- 014.00 Alternator, R & I
SM01- 077- 015.00 Radiator, Charged Air, And Hydraulic Oil Cooler, R & I
SM01- 077- 034.00 CAC & Radiator, R & I

SM01 - 078 - 018.00	Oscillation Cylinder, Recondition
SM01 - 078 - 020.00	Axle Oscillation Accumulator, Recondition (Hydro Gas Suspension)
SM01 - 078 - 025.00	Axle Oscillation Cylinder, R & I
SM01 - 078 - 026.00	Axle Oscillation Lockout Valve, R & I
SM01 - 078 - 027.00	Axle Oscillation Lockout Manifold, Illustrated
SM01 - 078 - 028.00	Axle Oscillation Accumulator, R & I (Hydro Gas Suspension)
SM01 - 078 - 029.00	Hydro Gas Valve Manifold, R & I
SM01 - 078 - 030.00	Hydro Gas Valve Manifold, Illustrated
SM01 - 079 - 040.00	Lower Hydraulic Components, R & I (Suction, Pressure & Return Lines)
SM01 - 079 - 042.00	Lower Hydraulic Components, R & I (Outriggers, Steering, & Axle Oscillation)
SM01 - 079 - 079.00	Lower Hydraulic Components, R & I (Suction, Pressure & Return Lines)
SM01 - 080 - 008.00	Pump Disconnect, Recondition
SM01 - 080 - 049.00	Pump Disconnect, R & I
SM01 - 081 - 014.00	Hydraulic Pump, Recondition - Steel Body (Boom Hoist, Telescope, Winch)
SM01 - 081 - 037.00	Hydraulic Pump, Recondition- Aluminum Body (O.R., Brakes, Steering, Swing)
SM01 - 081 - 046.00	Hydraulic Pump, Recondition - 1 Section (Winch)
SM01 - 081 - 047.00	Hydraulic Gear Pump, R & I - 1 Section (Winch)
SM01 - 081 - 048.00	Hydraulic Gear Pump, R & I - 2 Section Steel (Boom Hoist, Telescope, & Winch)
SM01 - 081 - 055.00	Hydraulic Gear Pump, R & I - 2 Section Alum (O.R., Brakes, Steering, Swing)
SM01 - 081 - 061.00	Hydraulic Vane Pump, Recon.
SM01 - 081 - 070.00	2- Section Gear Pump Assy, R & I
SM01 - 081 - 071.00	2- Section Gear Pump Assy, Recondition (Parker PGP610 Series)

AREA 03 UPPER REVOLVING FRAME

SM03- 001 - 073.00	Upper Revolving Frame & Turntable Bearing, R & I
SM03- 003 - 019.00	Counterweight, R & I (Cranes Without Counterweight Removal System)
SM03- 010 - 025.00	Counterweight Removal Cylinder, Recondition
SM03- 010 - 045.00	Counterweight Removal Cylinder, R & I
SM03- 010 - 046.00	Counterweight Removal Solenoid Control Valve, R & I
SM03- 010 - 048.00	Counterweight Removal Solenoid Control Valve, Recondition

AREA 04 VERTICAL SHAFTS

SM04- 005 - 034.00	Swing Brake, R & I
SM04- 005 - 035.00	Swing Brake, Recondition
SM04- 010 - 035.00	Swing Reduction Unit, Recondition
SM04- 010 - 036.00	Swing Reduction Unit, R & I

AREA 05 HORIZONTAL SHAFTS

SM05- 006 - 026.00	Winch, Troubleshooting
SM05- 006 - 028.00	Winch, Recondition
SM05- 006 - 035.00	Winch Assembly, R & I
SM05- 018 - 006.00	Winch Roller, R & I And Recondition

AREA 06 UPPER ENGINE

SM06- 008 - 016.00	Throttle Pedal Assembly, R & I
SM06- 025 - 021.00	Operator's Cab A/C Coil And Heater Core, R & I
SM06- 025 - 022.00	A/C Coil And Heater Core, Illustrated
SM06- 025 - 024.00	Cab Heater Water Swivel, R & I And Recondition (Rotating Joint)
SM06- 025 - 025.00	Operator's Cab Heater Core, R & I
SM06- 025 - 026.00	Diesel Coolant Heater, Troubleshooting & Recondition
SM06- 025 - 027.00	Diesel Coolant Heater, R & I
SM06- 047 - 000.00	Electrical System Wire Identification Code

AREA 07 HYDRAULIC POWER SUPPLY

SM07- 000- 000.00	Hydraulic Schematic Diagram Symbol Legend
SM07- 001- 027.00	Pilot Control Accumulator, R & I (100psi)
SM07- 001- 030.00	Carrier Brakes Accumulators, R & I (1,200psi)
SM07- 001- 032.00	Piston Type Accumulator, Recondition (Emergency Steering)
SM07- 002- 032.00	Relief Valve, Recondition (Air Conditioning)
SM07- 002- 033.00	Solenoid/Relief Valve, Recondition (Telescope)
SM07- 003- 006.00	Solenoid Valves, General Recondition
SM07- 003- 011.00	Directional Relief Valve, Recondition (Boom Telescope Cylinder)
SM07- 004- 024.00	Upper Hydraulic Components, R & I (Two Winch Plumbing - G1)
SM07- 004- 025.00	Upper Hydraulic Components, R & I (Upper Frame - G1)
SM07- 004- 027.00	Upper Hydraulic Components, R & I (Single Winch Plumbing - G1)
SM07- 004- 034.00	Upper Hydraulic Components, R & I (Upper Frame - G2)
SM07- 004- 036.00	Upper Hydraulic Components, R & I (Two Winch Plumbing - G2)
SM07- 004- 037.00	Upper Hydraulic Components, R & I (Single Winch Plumbing - G2)
SM07- 004- 052.00	Upper Hydraulic Components, R & I (Upper Frame - G3)
SM07- 004- 084.00	Upper Hydraulic Components, R & I (Upper Frame - G4)
SM07- 006- 034.00	Swing Motor, Recondition
SM07- 006- 095.00	Winch Motor, Recondition
SM07- 006- 107.00	Winch Motor, R & I
SM07- 006- 108.00	Swing Motor, R & I
SM07- 008- 037.00	Pressure Reducing Valve, Recondition
SM07- 008- 063.00	Priority Flow Control Valve Assembly, Recondition (Emergency Steering)
SM07- 008- 101.00	Control Valve, Recondition (Husco 5000 & 6000 Series)
SM07- 008- 107.00	Dual Axis Controller Valve, Recondition
SM07- 008- 108.00	Single Axis Controller Valve, Recondition
SM07- 008- 112.00	Pressure Reducing Valve, Recondition
SM07- 008- 116.00	Dual Axis Controller Valve, R & I
SM07- 008- 117.00	Single Axis Controller Valve, R & I
SM07- 008- 118.00	Swing Brake Pedal Valve, Recondition
SM07- 008- 122.00	Winch Counterbalance Valve, Recondition
SM07- 008- 132.00	Control Valves, Recondition (Husco 7000 Series)
SM07- 008- 135.00	Winch Control Valve, R & I
SM07- 008- 140.00	Winch Counterbalance Valve, R & I
SM07- 008- 142.00	Accumulator Charging Valve, Recondition (Carrier Brakes)
SM07- 008- 143.00	Accumulator Charging Valve, R & I (Carrier Brakes)
SM07- 008- 147.00	Boom Hoist/Telescope Control Valve, R & I (Gen 1 w/Solenoid Relief Valve)
SM07- 008- 148.00	Swing Control Valve, R & I
SM07- 008- 149.00	Swing Brake Pedal Valve, R & I
SM07- 008- 150.00	Fine Metering Valve, R & I
SM07- 008- 151.00	Fine Metering Valve, Recondition
SM07- 008- 201.00	Boom Hoist/Telescope Control Valve, R & I (Gen 2 w/o Solenoid Relief Valve)
SM07- 010- 006.00	Boom Telescope Electronic Foot Control, R & I
SM07- 018- 001.00	Hydraulic System Tube Fittings
SM07- 022- 022.00	Steering Control Valve, Recondition
SM07- 022- 023.00	Steering Control Valve, R & I
SM07- 022- 025.00	Steering Column, R & I
SM07- 022- 029.00	Priority Flow Control Valve, R & I (Emergency Steering)
SM07- 022- 030.00	Accumulator, R & I (Emergency Steering)
SM07- 026- 008.00	Brake Treadle Valve, Recondition
SM07- 026- 012.00	Brake Treadle Valve, R & I

AREA 09 TUBULAR BOOM

SM09- 001- 002.00	Tubular Boom, Fly, & Jib Repair
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AREA 17 HYDRAULIC CRANE ATTACHMENT

SM17- 001- 053.00	Hydraulic Boom Inspection - Formed Sections
SM17- 001- 066.00	Five Section Latching Boom, R & I (G1)
SM17- 001- 067.00	Five Section Latching Boom, Recondition (G1)
SM17- 001- 081.00	Five Section Latching Boom, R & I (G2)
SM17- 001- 082.00	Five Section Latching Boom, Recondition (G2) - R3 Type Boom
SM17- 002- 054.00	Boom Telescope Counterbalance Valve, R & I
SM17- 002- 055.00	Boom Telescope Cylinder, Recondition
SM17- 002- 057.00	Boom Latching Cylinder, Recondition- Hydraulic Technologies (G2)
SM17- 002- 058.00	Telescope Cylinder Length Reel, R & I (G1)
SM17- 002- 059.00	Telescope Cylinder Length Reel, Recondition
SM17- 002- 065.00	Latching Boom Telescope System, Troubleshooting
SM17- 002- 066.00	Boom Latching/Pinning Cylinder, R & I (G1)
SM17- 002- 067.00	Boom Telescope Cylinder Mechanism, Recondition (G1)
SM17- 002- 068.00	Telescope Cylinder Length Reel, R & I (G2)
SM17- 002- 069.00	Boom Latching/Pinning Cylinder, Recondition- Texas Hyd (G1 & 3)
SM17- 002- 084.00	Boom Telescope Cylinder, Calibration
SM17- 002- 088.00	Hose & Cable Reel, Recondition
SM17- 002- 089.00	Boom Telescope Cylinder Mechanism, Recondition (G2)
SM17- 002- 105.00	Boom Pinning Cylinder, R & I (G1)
SM17- 002- 106.00	Boom Pinning Cylinder, Recondition (G1)
SM17- 002- 107.00	Boom Latching Cylinder, R & I (G2)
SM17- 002- 108.00	Latching Boom Telescope System, Troubleshooting (G2)
SM17- 002- 109.00	Latching Boom Telescope System, Calibration (G2)
SM17- 002- 110.00	Boom Telescope Cylinder Mechanism, Recondition (G3)
SM17- 002- 111.00	Latching Boom Telescope System, Calibration (G3)
SM17- 002- 114.00	Hose & Cable Reel, R & I
SM17- 002- 115.00	Telescope Cylinder Length Encoder Reels, R & I (G3)
SM17- 002- 117.00	Pin/Latch Valve, Recondition
SM17- 002- 118.00	Pin/Latch Valve, Recondition - (G2) - R3 Type Boom
SM17- 002- 130.00	Telescope Length Reel, R & I
SM17- 003- 013.00	Boom Hoist Cylinder, Recondition
SM17- 003- 039.00	Boom Hoist Cylinder, R & I
SM17- 003- 040.00	Boom Hoist Counterbalance Valve, R & I
SM17- 003- 055.00	Boom Hoist Counterbalance Valve, R & I
SM17- 009- 004.00	Five Sheave Head Machinery, Recondition

AREA 18 SPECIAL ATTACHMENTS

SM18- 000- 001.00	Capscrew Torques
SM18- 000- 002.00	Gear, Shaft, Bearing, & Housing Inspection
SM18- 000- 003.00	Crane Systems Schematics
SM18- 007- 006.00	Reeling Drum, R & I (Greer)
SM18- 007- 007.00	Reeling Drum, Recondition (Greer)
SM18- 007- 016.00	Reeling Drum, Troubleshooting & Recondition (Hirschmann)
SM18- 007- 018.00	Reeling Drum, R & I (Hirschmann)
SM18- 007- 021.00	Reeling Drum, R & I (Hirschmann)
SM18- 018- 001.00	Air Conditioning Service Precautions
SM18- 018- 004.00	Air Conditioning Compressor, Recondition
SM18- 018- 013.00	Air Conditioning Compressor, R & I
SM18- 018- 014.00	Air Conditioning Hydraulic Drive Motor, R & I
SM18- 018- 015.00	Air Conditioning Hydraulic Drive Motor, Recondition

How To Use This Manual, General Service Instructions, And Safety Procedures

The following information is provided to help guide the user of this manual. An explanation of how this manual is organized, as well as general information and safety considerations which should be understood when performing any service or maintenance procedure, is given. This information is general in nature and should supplement any of the specific procedures in this manual along with a constant awareness of safety and common sense.

How To Use This Manual

This Service Manual is a collection of written procedures which are used to service and maintain a specific crane model. The index, which is called a "Keysheet", is used to organize the procedures within this manual and serve as a Table Of Contents as well. Each procedure, in this manual, is written so that it can stand alone and typically covers only one procedure. Procedures are given a numerical designation, or "SM Code" Number, (Example: SM01—005—034.00) which is unique to that procedure and that procedure only. The following is a listing of the general area definitions which are designated by the first digits in the SM Code Number sequence:

General Area Descriptions

- SM01 — Rubber Tire Lower
- SM02 — Crawler Lower
- SM03 — Upper Revolving Frame & Machinery
- SM04 — Vertical Shafts
- SM05 — Horizontal Shafts
- SM06 — Upper Engine
- SM07 — Hydraulic Power Supply
- SM08 — Angle Boom
- SM09 — Tubular Boom
- SM10 — Tagline Winder
- SM11 — Fairleader
- SM12 — Shovel Attachment
- SM13 — Trench Hoe, Logger & Scraper Attachment & Prop Handler
- SM14 — Cab & House Assembly
- SM15 — Rotascope Attachment (Discontinued)
- SM16 — Wire Rope Requirements
- SM17 — Hydraulic Boom And Attachments
- SM18 — Special Attachments
- SM19 — Diesel Pile Hammer (Discontinued)
- SM20 — Tower, Climbing Assembly, Traveling Base & Gantry (Discontinued)
- SM21 — Log Skidder (Discontinued)
- SM22 — Hydraulic Hammer (Discontinued)

The procedures in this manual are collated by SM Code Number sequence. Use the Keysheet in the front of this manual, the general area descriptions shown previously, and the SM Code title shown on the

Keysheet to find the specific procedure required to service the crane.

Throughout this manual, reference is made to the left, right, front, and rear, pertaining to directions and locations. These reference directions are relative to the operator, sitting in the operator's seat, with the upper directly over the front of the carrier, unless otherwise stated. (Crawler mounted cranes: upper over the front of the crane with travel motors to the rear.)

Danger, warning, and caution captions as well as special notes are used throughout this manual and on the crane to emphasize important and critical instructions. **If any instruction, caution, warning, or danger labels, decals, or plates become lost, damaged, or unreadable, they must be replaced.** Information contained on such labels, decals, and plates is important and failure to follow the information they contain could result in an accident. Replacement labels, decals, and plates can be ordered through a Link-Belt Distributor. For the purpose of this manual, danger, warning, and caution captions and notes are defined as follows:



DANGER

An operating procedure, practice, etc. which, if not correctly followed, may result in severe personal injury, dismemberment, or loss of life.



WARNING

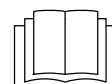
An operating procedure, practice, etc. which, if not correctly followed, may result in personal injury.

CAUTION

An operating procedure, practice, etc. which, if not correctly followed, may result in damage to, or destruction of, equipment or property.

NOTES

Note: An operating procedure step, condition, etc. which is essential in order for the process to be completed properly.



This symbol may appear in manuals or on a label on the crane to alert personnel that additional instructions are included in the crane Operator's Manual.



Figure 1
Keep hands and tools clear of moving parts.

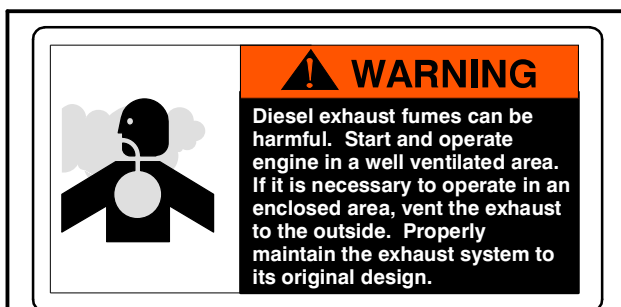
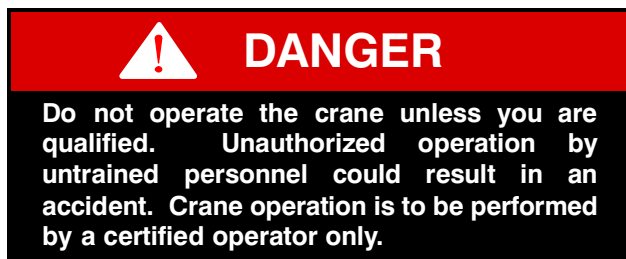


Figure 2
Diesel Exhaust Fumes.

Service Safety And Set Up Guidelines

The following is a list of safety and set up considerations which may apply to any service or maintenance procedure. Review the entire list and understand the type of things you must consider to perform a safe service procedure and then apply these guidelines to each specific service or maintenance procedure.



Service Safety

1. Read and understand the service or maintenance procedure to be performed before beginning work. By reading the procedure ahead of time, you can be sure to have the replacement parts and tools on hand that are required to complete the job.
2. Wear protective gear to prevent injury; hard hat, safety glasses, gloves, steel toed shoes, etc.



Figure 3
Pinch Point Label

3. First aid supplies and a fire extinguisher should be on the job site to assist in an unexpected situation. The location of these items should be known to all as well as access to a telephone for emergencies.
4. Work in a clean, dry, firm, level area whenever possible. Choosing the correct work site can make a big difference on how well the job goes.
5. Use caution around flammable materials. Be aware of all the materials in the work area which are a threat. Also make others aware of volatile materials; post signs if necessary.
6. Release all trapped pressure in air and hydraulic circuits before disconnecting any line or component. Shutdown the crane, exhaust all pressure from the crane's air reservoir(s) and work the hydraulic control levers back and forth before servicing the crane.
7. Do not disconnect any hydraulic line from a crane which has its attachment in the air. Trapped pressure may be all that is suspending it. Disconnecting a line could release the trapped pressure, causing the attachment to fall. Lower the attachment to the ground or on to its rest before servicing the crane.
8. Do not work on a crane which is in motion. Fans, belts, gear trains, etc. can catch an unexpected person and quickly dismember them.
9. Do not climb on the attachment or other hard to reach areas. If the steps and/or ladders which are installed on the crane do not provide adequate access to the area of the crane which needs servicing, use a step ladder or other approved device.
10. Pinch points exist between the upper and lower frames. Death or dismemberment may result from personnel caught in these points. Learn where these pinch points are and stay clear of the rotating upper frame.