

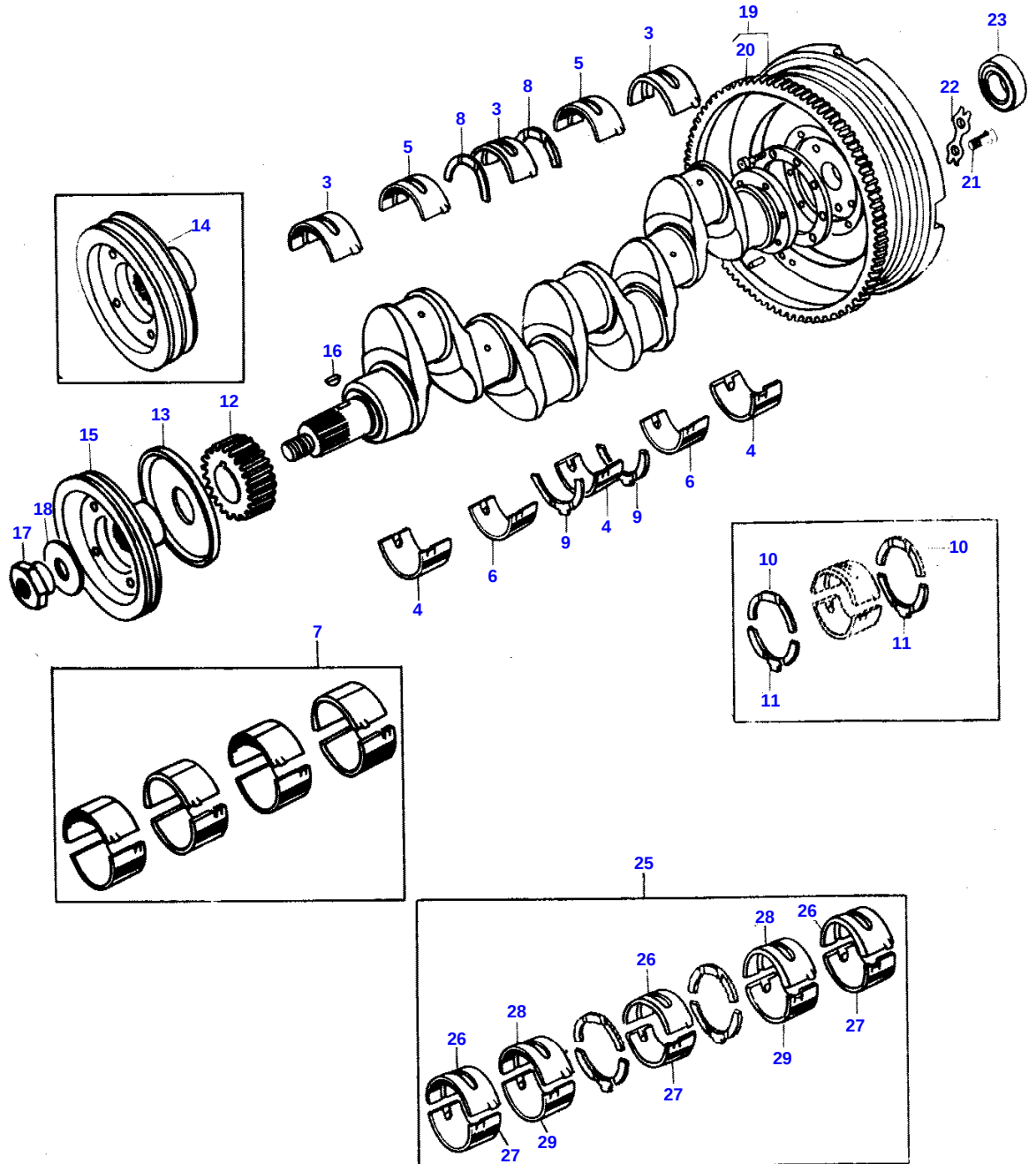
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CRANKSHAFT AND BEARINGS, FLYWHEEL

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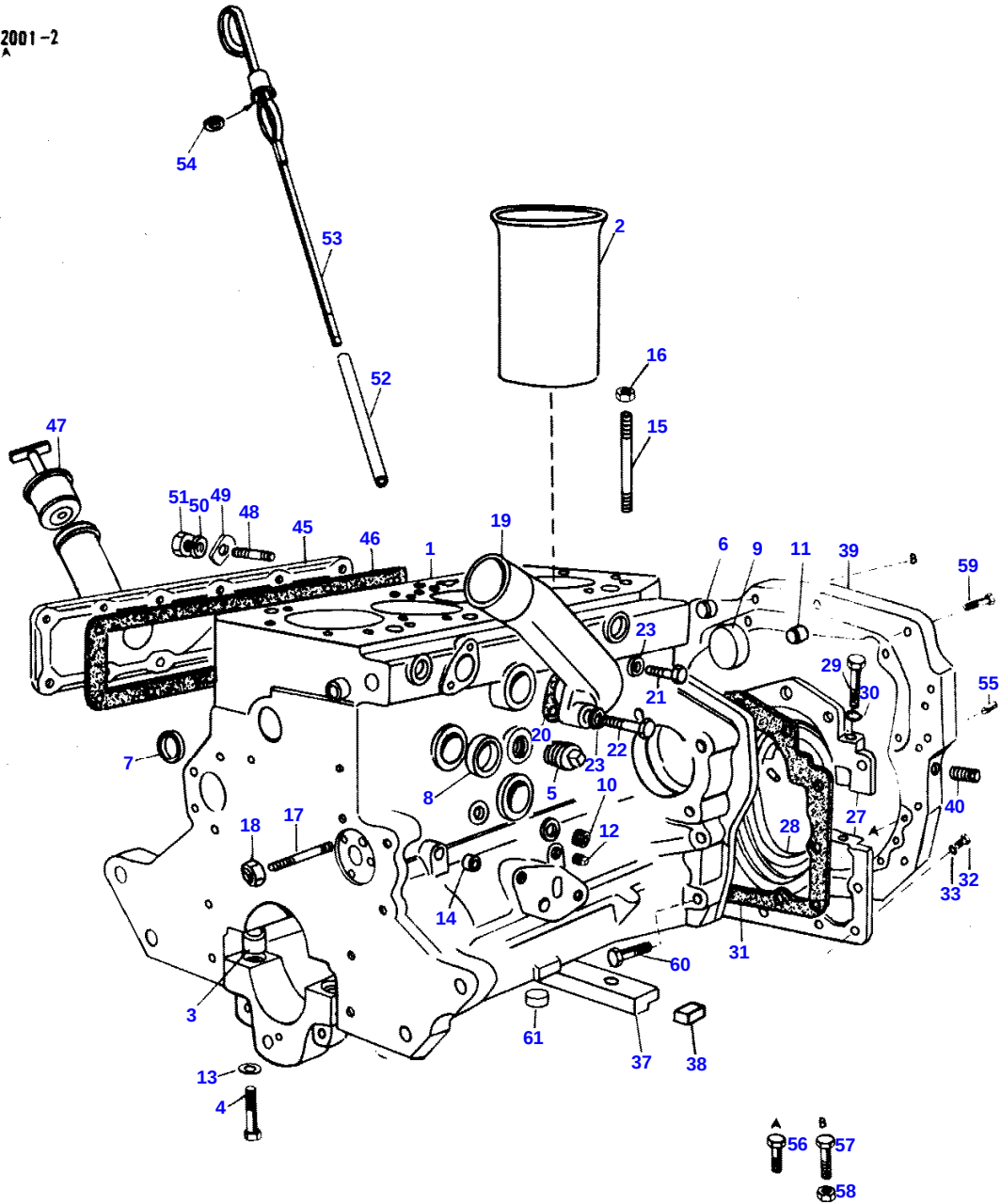
CRANKSHAFT AND BEARINGS, FLYWHEEL

Item	Part Number	Qty	Description
	738720M91	1	Crankshaft Kit (Perkins No. 86790)
	736153M91	1	Insert Kit (Standard) (Perkins No. 83392)
3		3	Insert
4		3	Insert
5		2	Insert
6		2	Insert
7	736878M91	1	Insert Set (Perkins No. 85041)
8	735337M1	2	Washer (Perkins No. 31137311)
9	735338M1	2	Washer (Perkins No. 31137321)
10	735742M1	2	Washer, Thrust, Upper (+.007") (Perkins No. 31137312)
11	735743M1	2	Washer, Thrust, Lower (+.007") (Perkins No. 31137322)
12	734637M1	1	Gear, Crankshaft (Perkins No. 31165392)
13	733048M1	1	Slinger, Oil (Perkins No. 33157516)
14	739474M1	1	Pulley, Crankshaft (Perkins No. 31152912)
15	739475M1	1	Pulley, Crankshaft (Perkins No. 31148924)
16	2196X	1	Key (1/4 x 7/8" Woodruff) (Perkins No. 0500012)
17	376184X1	1	Bolt (7/8 X 1-1/2" NF, Hex. Special) (Perkins No. 32162318)
18	376177X1	1	Washer, Flat, Special (Perkins No. 33125124)
19	738025M91	1	Flywheel Assembly (Perkins No. 41112423)
20	731988M1	1	Gear, Ring (Perkins No. 0410264)
21	353593X1	6	Bolt (1/2 X 1-1/4" NF, Hex.)
22	731192M1	3	Tab Washer (Perkins No. 0921062)
23	832953M3	1	Bearing, Ball
25	736223M91	1	Insert Kit (-.010") (Perkins No. 83392A)
26		3	Insert
27		3	Insert
28		2	Insert
29		2	Insert
25	736224M91	1	Insert Kit (-.020") (Perkins No. 83392B)
26		3	Insert
27		3	Insert
28		2	Insert
29		2	Insert
25	736225M91	1	Insert Kit (-.030") (Perkins No. 83392C)
26		3	Insert
27		3	Insert
28		2	Insert
29		2	Insert

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CYLINDER BLOCK

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A



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Item	Part Number	Qty	Description
	522166M91	1	(A) Engine Assembly (W/Air Conditioned Tractor)
	516478M92	1	Engine Assembly (W/O Air Conditioned Tractor)
	1896103M91	1	(B) Block Assembly (Short)
1	739932M91	1	Block Assembly (Stripped)
2	739643M1	4	Liner, Cylinder Block
3	733072M1	10	Dowel
4	376074X1	10	Bolt (5/8 x 3-3/4" NF, Hex.)
5	363819X1	3	Plug (3/4" P.T. Sq. Hd.)
6	735870M1	2	Plug (13/16" Cup Type)
7	735869M1	4	Plug (1-1/2" Cup Type)
8	735865M1	5	Plug (1-1/4" Cup Type)
9	733043M1	1	Plug (1-29/32" Expansion, Cup Type)
10	365333X1	1	Plug (1/4" P.T. Hex. Sckt. Hd.)
11	731356M1	1	Plug (11/16" Cup Type)
12	355547X1	1	Plug (1/8" N.P.T.)
13	731141M1	10	Shim (43/64" I.D. x 1" O.D. x .020" Thk.)
14	731330M1	1	Plug (13/32" Cup Type)
15	732911M1	17	Stud (1/2" NF x 4-25/32")
16	376672X1	17	Nut (1/2" NF, Special)
17	731868M1	3	Stud (3/8" NF x 3-5/16")
18	357558X1	3	Nut (3/8" NF, Hex., Lock)
19	738659M1	1	Connection, Water Inlet
20	732931M1	1	Gasket, Connection to Block
21	353520X1	1	Bolt (5/16 x 1-1/8" NF, Hex.)
22	353525X1	1	Bolt (5/16 x 1-3/4" NF, Hex.)
23	732575M1	2	Washer (5/16 x 9/16 x 1/16" Aluminum)
27	733995M91	1	Housing
28	735942M1	2	Seal, Housing
29	353531X1	2	Bolt (5/16 x 2-1/2" NF, Hex.)
30	353446X1	2	Washer (5/16" Lock)
31	735127M1	1	Gasket
32	353519X1	12	Bolt (5/16 x 1" NF, Hex.)
33	353446X1	12	Washer (5/16" Lock)
37	734659M1	1	Bridge
38	734658M1	2	Seal, Bridge Piece
39	518642M1	1	Plate, Adapter, Transmission Housing
40	738027M1	1	Plug
45	740163M1	1	Cover
46	732934M1	1	Gasket, Inspection Cover
47	897105M1	1	Plug
48	731311M1	10	Stud (5/16" NF x 1-1/16")
49	732044M1	10	Washer, Elongated
50	353446X1	10	Washer (5/16" Lock)
51	353916X1	10	Nut (5/16" NF, Hex.)
52	737157M1	1	Tube
53	737171M91	1	Dipstick Assembly
54	731119M1	1	Washer, Dipstick (1/8 x 3/8 x 5/32")
55	191314M1	2	Dowel (3/8 x 25/32")
56	365873X1	14	Bolt (7/16 x 1-1/4" Special)
57	353706X1	1	Bolt (7/16" x 2" NC, Hex.)
58	355645X1	1	Nut (7/16" NC, Hex.)
59	353704X1	3	Bolt (7/16 x 1-3/4" NC, Hex.)
60	353714X1	5	Bolt (7/16 x 3" NC, Hex.)
61	738553M1	1	Plug (W/Air Conditioner)

(A) - Also Used On The Following Tractor

Serial Numbers W/O Air Condition:

9B 30879, 9B 30884, And 9B 30887.

(B) - Short Block Includes Stripped

Block, Crankshaft And Bearings,

Connecting Rods And Bearings, Pistons

And Rings.