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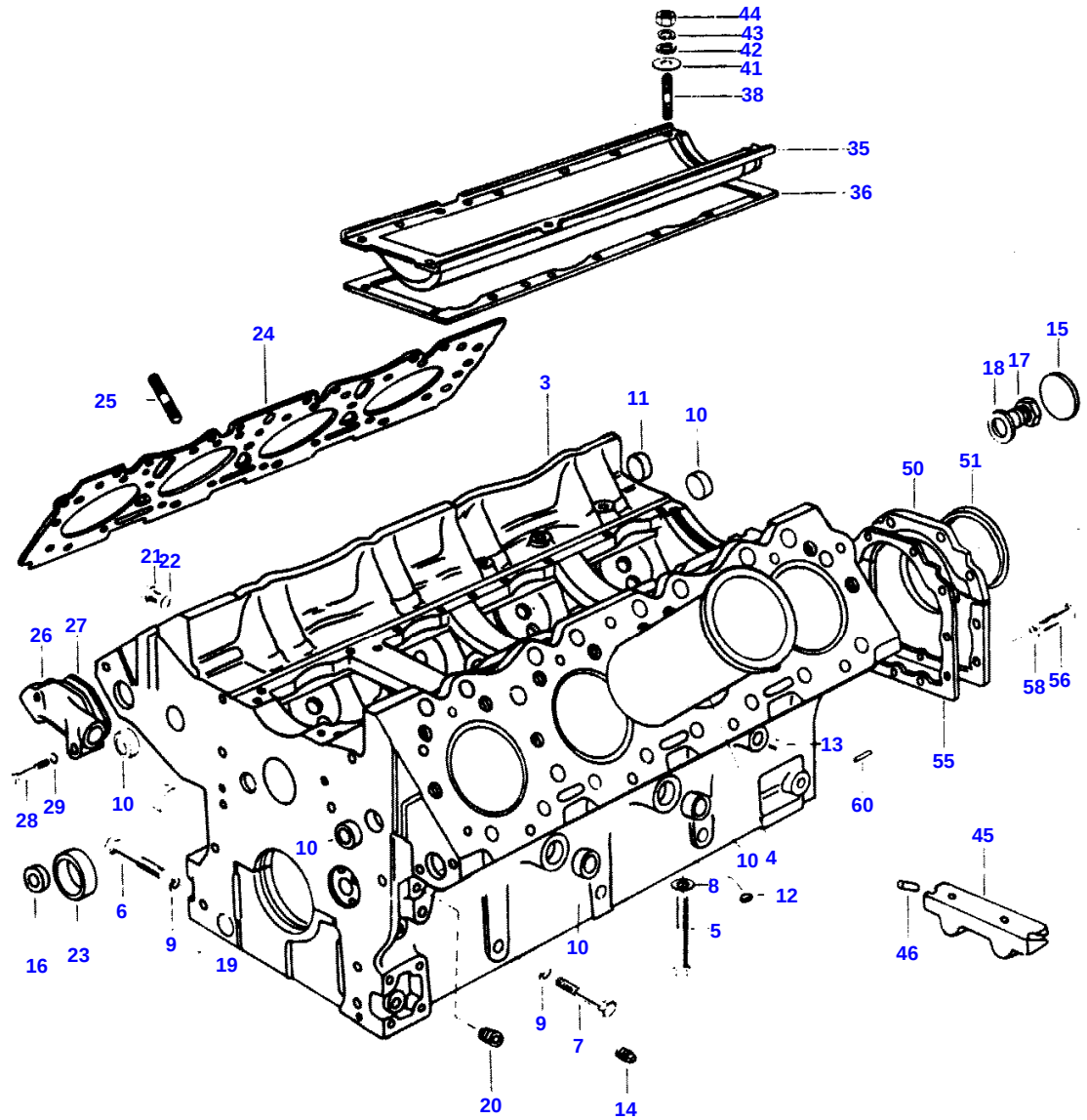
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CYLINDER BLOCK

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1964 001-1



CYLINDER BLOCK (SEE NOTE "A" FOR SERIAL NUMBER INFORMATION) - CYLINDER BLOCK (SEE NOTE "A" FOR SERIAL NUMBER INFORMATION)

Item	Part Number	Qty	Description
	527911M91	1	Engine Assembly (Perkins No. AV854021723)
	1896270M91	1	Block Assembly (Short) (Perkins No. 21848)
3	742172M91	1	Block Assembly (Stripped) (Perkins No. 94062)
4	739693M1	8	Liner (Perkins No. 31358901)
5	1476053X1	8	(B) Bolt (5/8 x 5-1/2" NF, Hex.) (Perkins No. 32181443)
	1446047M1	8	(C) Bolt (Perkins No. 32181439)
	376623X1	2	Bolt (5/8 x 5" NF, Hex.) (Perkins No. 32166323)
6	1446987X1	2	(B) Bolt (1/2 x 2-11/16" NF, Hex.) (Perkins No. 32181435)
	1447002X1	2	(C) Bolt (1/2 x 3-9/16" NF, Hex.) (Order 1446987X1) (Perkins No. 32181437)
7	1446986X1	8	(B) Bolt (1/2 x 2-11/16" NF, Hex.) (Perkins No. 32181436)
	1447003X1	8	(C) Bolt (1/2 x 2-11/16" NF, Hex.) (Order 1446986X1) (Perkins No. 32181438)
8	1476046X1	10	Washer (41/64 x 1-5/16 x 7/64") (Perkins No. 33121418)
9	1446988X1	10	Washer (33/64 x 15/16 x 7/64") (Perkins No. 33117431)
10	735865M1	6	Plug (1-17/64" Cup Type) (Perkins No. 0650563)
11	731856M1	2	Plug (1" Cup Type) (Perkins No. 0650576)
12	740613M1	10	(B) Plug (9/16" Cup Type) (Perkins No. 32412137)
	731995M1	10	(C) Plug (9/16" Cup Type) (Perkins No. 0650717)
	739482M1	5	Plug (3/4" Cup Type) (Perkins No. 32417144)
13	355544X1	2	Plug (1" P.T. Sq. Sckt.)
	363819X1	2	Plug (3/4" - 14 P.T. Sq. Hd.)
14	356039X1	1	Plug (1/8" P.T. Sq. Hd.)
15	376621X1	1	Plug (2-3/8" Expansion) (Perkins No. 2485742)
16	731999M1	1	Plug (57/64" Cup Type) (Perkins No. 0650664)
17	376180X1	1	Plug (7/8" NF, Hex., Sckt.) (Perkins No. 0650582)
18	376196X1	1	Washer (Perkins No. 0920130)
19	731330M1	1	Plug (13/32" Cup Type) (Perkins No. 0650507)
20	365333X1	1	Plug (1/4" P.T. Hex., Sckt.)
21	353883X1	1	Plug (3/8" NF, Hex.) (Perkins No. 07464514)
22	1650338M1	1	Washer, Drain Plug (Perkins No. 0920155)
23	737465M1	1	Bushing, #1 Camshaft (Perkins No. 2511620)
24	737562M1	2	Gasket, Cylinder Head (Perkins No. 36812529)
25	738323M1	16	Stud (9/16" NF x 3-9/16") (Perkins No. 32526509)
26	737629M1	1	Connection, Water Inlet Right Bank (Perkins No. 37748521)
27	737570M1	1	Gasket (Perkins No. 36834127)
28	354505X1	2	Bolt (3/8 x 3-1/2" NF, Hex.) (Perkins No. 0096443)
29	353434X1	2	Washer (3/8" Lock)
35	737599M1	1	Plate, Cylinder Block Top Cover (Perkins No. 37564519)
36	738152M1	1	Gasket (Perkins No. 36851413)
38	731647M1	6	Stud (5/16" NF x 1-1/4") (Perkins No. 0826201)
	731311M1	10	Stud (5/16 x 1-1/16") (Perkins No. 0826203)
41	732044M1	12	Washer (Perkins No. 36151505)
42	353770X1	2	Washer (5/16" Flat)
43	353446X1	16	Washer (5/16" Lock)
44	353916X1	16	Nut (5/16" NF, Hex.) (Perkins No. 0576002)
45	740552M91	1	Bridge Assembly (Perkins No. 41474016)
46	738100M1	2	Gasket (Perkins No. 32811411)
50	741694M91	1	(B) Housing Assembly, Rear Oil Seal (Perkins No. 41422036)
51	1447049M1	1	Seal (Perkins No. 2415391)
50	740057M91	1	(C) Housing Assembly (Order 741694M91) (Perkins No. 41422033)
51	1446952M1	1	Seal (Order 1447049M1) (Perkins No. 2415390)
55	740990M1	1	Gasket, Rear Seal Housing to Block
56	353520X1	10	Bolt (5/16 x 1-3/8" NF, Hex.) (Perkins No. 0096201)
58	353446X1	11	Washer (5/16" Lock)
60	376573X1	2	Dowel

(A) - Used Prior To Engine Serial Number
540UA1939, Except 540UA1876 To
540UA1908.

(B) - Used Late Production Engines.

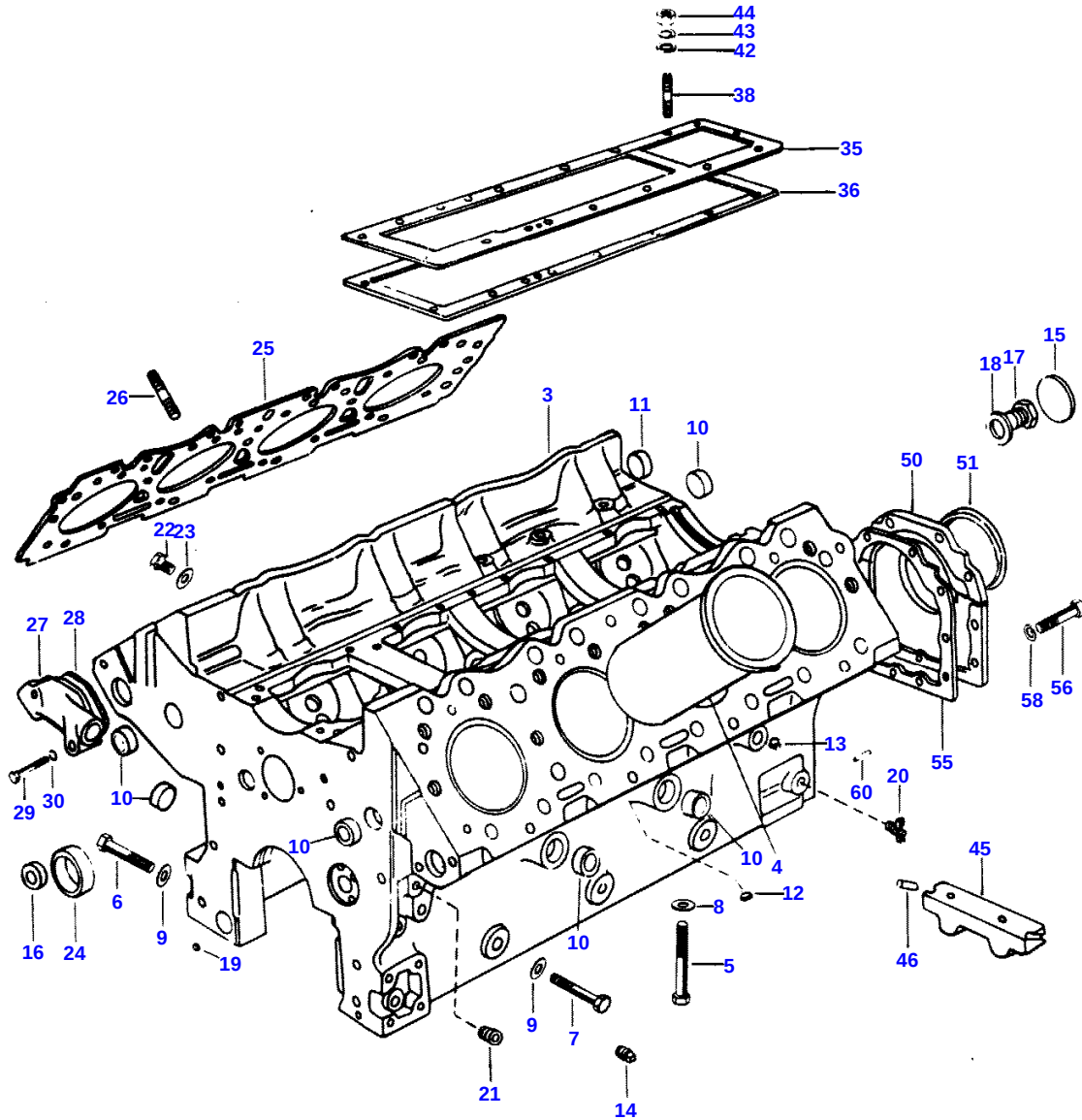
(C) - Used Early Production Engines.

1155 TRACTOR

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CYLINDER BLOCK

1964 108



1st Print

651 328 M94 (Issue 1) 10/77

CYLINDER BLOCK (SEE NOTE "A" FOR SERIAL NUMBER INFORMATION)

Item	Part Number	Qty	Description
	533635M91	1	Engine Assembly (Perkins No. AV8-540-22191)
	1896324M91	1	Block Assembly, Short (Perkins No. 22315)
3	742294M91	1	Block Assembly (Stripped) (Perkins No. 94370)
4	739693M1	8	Liner (Perkins No. 31358901)
5	1476053X1	8	Bolt (5/8 x 5-1/2" NF, Hex.) (Perkins No. 32181443)
	376623X1	2	Bolt, Rear Cap (5/8 x 5" NF, Hex.) (Perkins No. 32166323)
6	1446987X1	2	Bolt (1/2 x 2-11/16" NF, Hex.) (Perkins No. 32181435)
7	1446986X1	8	Bolt (1/2 x 2-11/16" NF, Hex.) (Perkins No. 32181436)
8	1476046X1	10	Washer (41/64 x 1-5/16 x 7/64") (Perkins No. 33121418)
9	1446988X1	10	Washer (33/64 x 15/16 x 7/64") (Perkins No. 33117431)
10	735865M1	6	Plug (1-17/64" Cup Type) (Perkins No. 0650563)
11	731856M1	2	Plug (1" Cup Type) (Perkins No. 0650576)
12	740613M1	10	Plug (9/16" Cup Type) (Perkins No. 32412137)
	739482M1	5	Plug (3/4" Cup Type) (Perkins No. 32417144)
13	355544X1	2	Plug (1" P.T. Sq. Sckt.)
	363819X1	2	Plug (3/4" - 14 P.T. Sq. Hd.)
14	356039X1	1	Plug (1/8" P.T. Sq. Hd.)
15	376621X1	1	Plug (2-3/8" Expansion) (Perkins No. 3485742)
16	731999M1	1	Plug (57/64" Cup Type) (Perkins No. 0650664)
17	376180X1	1	Plug (7/8" NF, Hex., Sckt.) (Perkins No. 0650582)
18	376196X1	1	Washer (29/32 x 1-1/8 x 3/32") (Perkins No. 0920130)
19	731330M1	1	Plug (13/32" Cup Type) (Perkins No. 0650507)
20	1851764M1	2	Tap (Perkins No. 31419)
21	365333X1	2	Plug (1/4" P.T. Hex., Sckt.)
22	353883X1	1	Plug (3/8" NF, Hex.) (Perkins No. 0746451)
23	1650338M1	1	Washer (13/32 x 19/32 x 41/64") (Perkins No. 0920155)
24	737465M1	1	Bushing, #1 Camshaft (Perkins No. 2511620)
25	737562M1	2	Gasket, Cylinder Head (Perkins No. 36812529)
26	738323M1	4	Stud (9/16" NF x 3-9/16") (Perkins No. 32526509)
27	737629M1	1	Connection, Water Inlet Right Bank (Perkins No. 37748521)
28	737570M1	1	Gasket (Perkins No. 36834127)
29	354505X1	2	Bolt (3/8 x 3-1/2" NF, Hex.) (Perkins No. 0096443)
30	353434X1	2	Washer (3/8" Lock)
35	742148M1	1	Plate, Cylinder Block Top Cover (Perkins No. 37533108)
36	742147M1	1	Gasket (Perkins No. 36851413)
38	733741M1	6	Stud (5/16 x 1-5/16" NF) (Perkins No. 0826241)
	732404M1	11	Stud (5/16 x 15/16" NF) (Perkins No. 0826249)
42	353770X1	2	Washer (5/16" Flat)
43	353446X1	17	Washer (5/16" Lock)
44	353916X1	17	Nut (5/16" NF, Hex.) (Perkins No. 0576002)
45	740552M91	1	Bridge Assembly (Perkins No. 41474016)
46	738100M1	2	Gasket (Perkins No. 32811411)
50	741694M91	1	Housing Assembly, Rear Oil Seal (Perkins No. 41422036)
51	1447049M1	1	Seal (Perkins No. 2415391)
55	740990M1	1	Gasket, Rear Seal Housing To Block (Perkins No. 36817156)
56	353520X1	11	Bolt (5/16 x 1-1/8" NF, Hex.) (Perkins No. 0096201)
58	353446X1	11	Washer (5/16" Lock)
60	376573X1	2	Dowel

(A) - Used Engine Serial Number

540UA1876 To 540UA1908 And 540UA1939 And

Up.