

# **2605 TRACTOR REPAIR TIME SCHEDULE**

**Form Number 4283073M3  
Contents**

<b>Section</b>	<b>Description</b>
1	Introduction
2	Engine
3	Front Axle
4	Steering
5	Transmission
6	PTO
7	Rear Axle
8	Brakes
9	Rear Lift
10	Hydraulics
11	Wheels
12	Seat Assembly
13	Electrical and Instruments
14	Sheetmetal and Frame
15	Reserved

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## A. TIME ALLOWANCE

The times listed in this publication are the result of careful study of the operation concerned; they represent the average time ONE trained Dealer mechanic, of normal ability has taken to carry out the operation in a typical Dealership, using standard workshop tooling and equipment including air tools, located for reasonable access and working conditions. They DO NOT include any traveling to or from the farm or site.

The machine is assumed to be clean and to be bare of any extra equipment or attachment of non "AGCO" manufacture, and delivered to an authorized and duly equipped workshop where trained personnel and spare parts required to perform the operations are immediately available.

The times given include difficulties encountered working on used as opposed to new machines, and are based on methods and recommended tools shown in the workshop manual.

The times are based on a second hand machine in reasonable condition properly maintained using approved parts. Extra time may be required to deal with seized, rusted or damaged parts.

Allowances are included in the operation times quoted for obtaining all tools and parts, cleaning and testing after repair. Diagnostic time is included in the time allowance unless a separate code is listed for diagnostic time.

The times given in this Repair Time Schedule are for a complete job from start to finish, including allowances for intermediate operations.

## B. TIMES

All the operating times are presented in hours and the decimal parts of an hour. Decimal times must be used on all warranty claims.

The times given in this repair time schedule are for a complete job from start to finish. Where access has been gained for an adjacent repair only the additional time for the second repair will be accepted and not the total time for the two failures.

## C. REVIEW OF TIMES

If you find any improvement in the method which reduces the time of an operation or you find you cannot meet an operation time after more than three attempts using the recommended method, a "Request for Review of Time" form (see next page) must be submitted quoting all relevant details. Photo copy the form and fax it to the following address:

AGCO Corporation  
Attn: Product Reliability  
FAX (620) 327-5713

## D. AMENDMENTS

All times contained in this schedule are based on the latest information available at the time of this publication. The right is reserved to publish revision at any time. All operation times are subject to amendment if the design, method or technique changes result in alteration of time taken.

**E. REQUEST FOR REVIEW OF TIME SCHEDULE**

Request for Review of Time Schedule

Dealer Name: \_\_\_\_\_ Date: \_\_\_\_\_

Address: \_\_\_\_\_

RTS Publication No.: \_\_\_\_\_ Failure Code No.: \_\_\_\_\_

Machine Model: \_\_\_\_\_ Serial No.: \_\_\_\_\_

We wish to query your time allowance against the above failure code number and confirm that we have observed and accurately timed this operation as carried out by a trained mechanic using recommended procedures and special tools, our findings are detained below:

Analysis of Time			
Work Performed	Time		Remarks
Remove Component			
Dismantle			
Clean and Inspect			
Obtain Parts and tools			
Reassemble			
Reinstall			
Adjust and test			
TOTAL OF TIME			
Number of mechanics used on job.			

Printed Name: \_\_\_\_\_ Signed: \_\_\_\_\_

Fax To:  
 AGCO Corporation  
 Attn: Product Reliability  
 (620) 327-5713

**BRAKES**

BRAKE PEDAL LINKAGES .....	48
DRUM BRAKE .....	47

**ELECTRICAL AND INSTRUMENTS**

ELECTRICALS-I .....	60
ELECTRICALS-II .....	61
ELECTRICALS-III .....	62
ELECTRICALS-IV .....	63
HAND BRAKE .....	66
INSTRUMENT AND CONTROLS .....	64
THROTTLE CONTROLS .....	65

**ENGINE**

AIR CLEANER .....	20
AIR INDUCTION & EXHAUST SYSTEM .....	9
CRANK SHAFT .....	7
CYLINDER BLOCK .....	5
CYLINDER HEAD .....	6
CYLINDER HEAD COVER .....	8
DUAL FUEL FILTER .....	16
FAN BLADE .....	25
FLYWHEEL REAR END OIL SEAL .....	17
FUEL INJECTION EQUIPMENT .....	15
FUEL LINES .....	24
FUEL TANK .....	23
IDLER PULLEY .....	19
LUBRICATING OIL PUMP .....	12
LUBRICATION OIL FILTER .....	13
LUBRICATION OIL SUMP .....	11
RADIATOR .....	22
ROCKER SHAFT ASSEMBLY .....	18
TIMING GEAR AND CAMSHAFT .....	10
VERTICAL EXHAUST .....	21
WATER PUMP ASSEMBLY .....	14

**FRONT AXLE**

FRONT AXLE .....	26
SUPPORT ASSY FRONT AXLE .....	27

**HYDRAULICS**

HYDRAULIC PUMP-I .....	52
HYDRAULIC PUMP-II .....	53
HYDRAULIC PUMP-III .....	54
HYDRAULIC PUMP-IV .....	55
LEVELLING BOX AND LIFT ROD .....	56
TOP LINK AND LOWER LINK .....	57

**PTO**

IPTO .....	42
IPTO LINKAGES .....	43
LIVE PTO .....	41

**REAR AXLE**

DIFFERENTIAL ASSY .....	46
REAR AXLE HSG-LH .....	45
REAR AXLE HSG-RH .....	44

**REAR LIFT**

HYDRAULIC LIFT COVER .....	49
LIFT SHAFT AND LIFT ARM .....	50
QUADRANT HLC .....	51

**SEAT ASSEMBLY**

SEAT ASSEMBLY .....	59
---------------------	----

**SHEET METAL AND FRAME**

ASSEMBLY HOOD .....	69
BATTERY PLATFORM(2WD) .....	70
BULK HEAD .....	68
CHAIN STABILIZER KIT .....	73
FENDER .....	71
FOOT STEP .....	67
ROPS .....	72
SWINGING DRAWBAR .....	74

**STEERING**



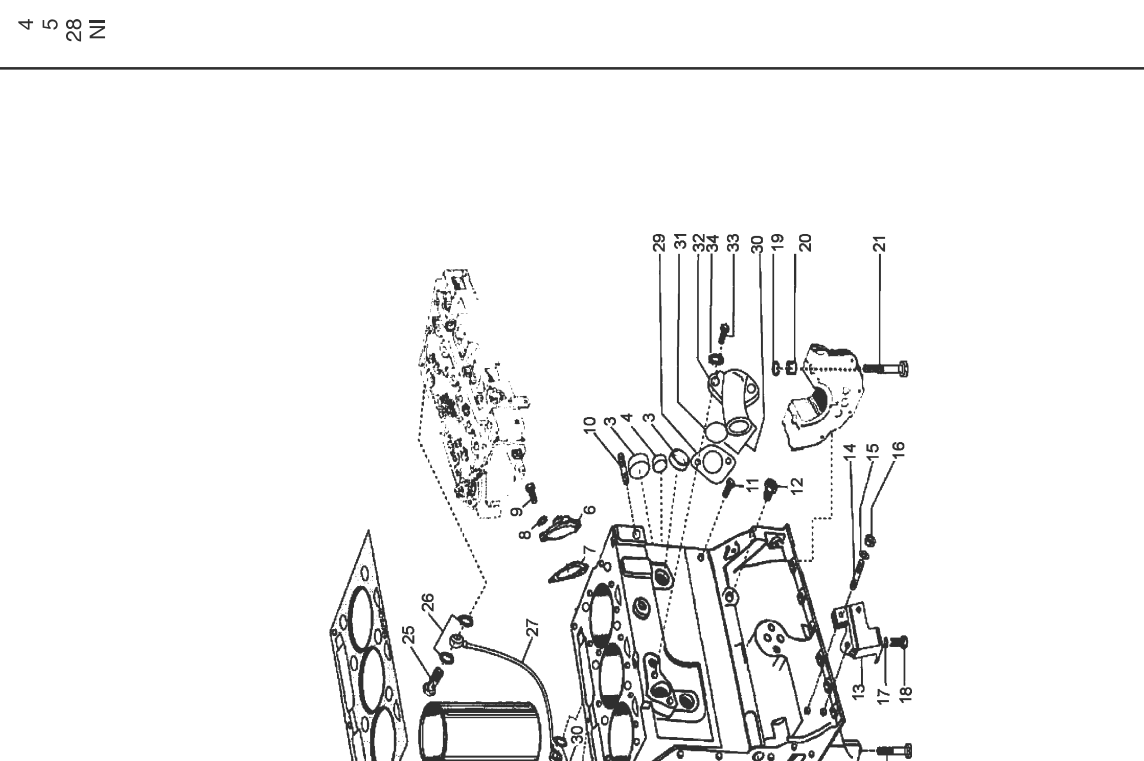
DUAL CLUTCH .....	35
HYDROSTATIC STEERING-2WD .....	28
RESERVOIR TANK .....	32
SPLIT TORQUE CLUTCH .....	36
STEERING PUMP .....	33
STEERING UNIT .....	34
STG HOSE CONNECTION-I(2WD) .....	29
STG HOSE CONNECTION-II(2WD) .....	30
STG HOSE CONNECTION-III(2WD) .....	31



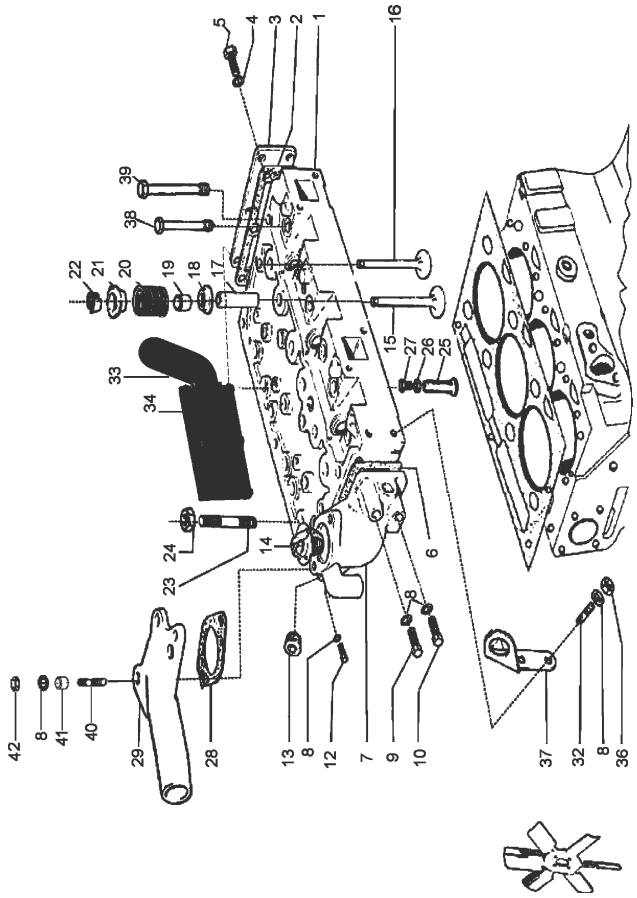
**TRANSMISSION**



8X2_SPEED_GEAR_BOX .....	38
CENTER HOUSING .....	40
SELECTOR MECHANISM .....	39
TRANSMISSION CASE .....	37

**WHEELS**



WHEELS AND TYRES .....	58
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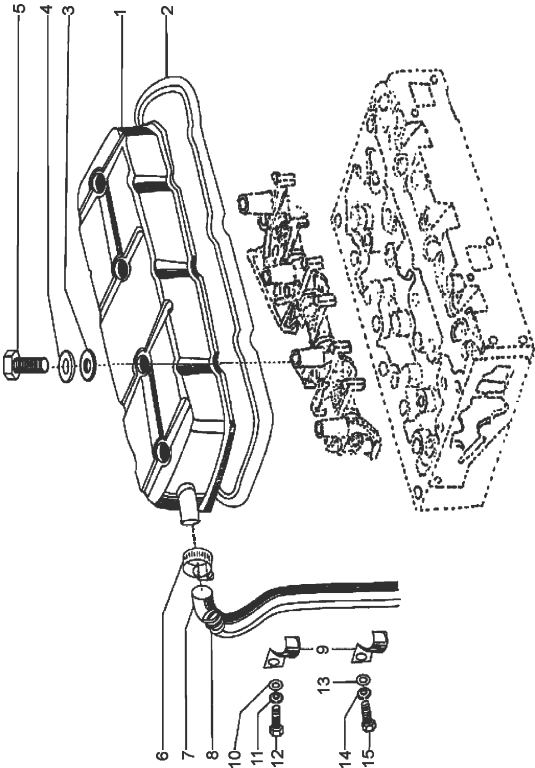
2605 REPAIR TIME SCHEDULE	ENGINE	CYLINDER BLOCK		Item			Description
				1 2 4 5 28 NI	51 06 01 51 06 02 51 08 00 51 08 01 51 11 00 51 09 00 52 04 00 51 06 03	23 29 12.5 14 7.5 0.25 5.5 30	CYL BLOCK ASSY(EQUIPPED) BARE CYLINDER BLOCK CYLINERS (ONE PREFINISHED) CYLINERS (COMPLETE SET PREFINISHED) PLUG CYL.BLOCK PLUG GASEKET CYLINDER HEAD ENGINE S 325.3(MAJOR OVERHAUL)  CYLINDER_BLOCK TAF0074

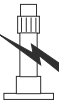

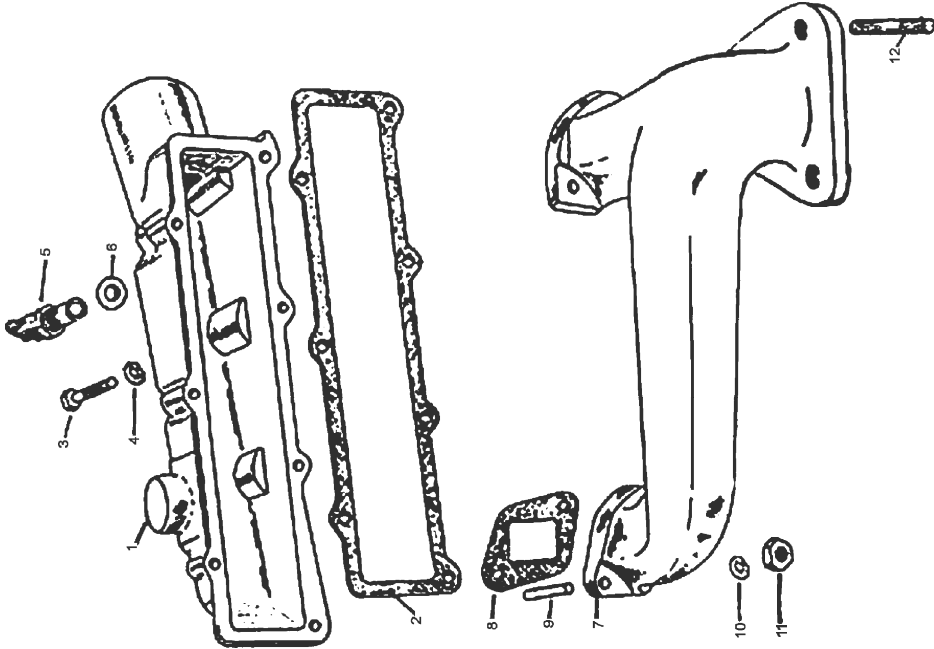
2605 REPAIR TIME SCHEDULE ENGINE	CYLINDER HEAD		Item			Description	6
			1 2 7 14 15 17 20 25	52 03 00 52 03 01 52 26 00 59 17 01 59 16 00  52 12 00 52 15 00 52 14 01 52 14 00 52 07 00	5.5 8 1.5 2 0.75 0.25 3 2.25 1.5 2.25 2	CYLINDER HEAD CYLINDER HEAD (OVERHAUL) JOINT CYLINDER HEAD REAR END COVER PLATE BODY CYLINDER HEAD WATER OUTLET THERMOSTAT ADDITIONAL TIME FOR CHECK VALVE (REPLACE EACH SET) GUIDE S3 (REPLACE SET) SPRING EXHAUST & INLET VALVE (ANYONE) SPRING EXHAUST & INLET VALVE (SET) TAPPET UNF THREAD  CYLINDER_HEAD TAF0075	

2605 REPAIR TIME SCHEDULE ENGINE	Item			Description	7
CRANK SHAFT	<div data-bbox="721 1121 1219 2003"> </div>	<div data-bbox="277 827 537 915"> <p>54 01 00</p> <p>55 11 00</p> <p>54 08 00</p> <p>54 09 00</p> <p>53 01 00</p> <p>53 01 01</p> <p>53 09 01</p> <p>53 02 00</p> <p>53 02 01</p> </div>	<div data-bbox="277 751 537 800"> <p>14.5</p> <p>4.75</p> <p>3.75</p> <p>6</p> <p>11.5</p> <p>12.5</p> <p>0.5</p> <p>5.75</p> <p>6.5</p> </div>	<div data-bbox="277 239 537 737"> <p>CRANK SHAFT</p> <p>GEAR CRANKSHAFT</p> <p>PULLEY CRANK SHAFT</p> <p>WASHER MAIN BEARING THRUST TOP STD</p> <p>CONN ROD ASSY (TO REPLACE ONE SET WITH PISTON ASSY)</p> <p>CONN ROD ASSY (TO REPLACE COMPLETE SET WITH PISTON ASSY)</p> <p>ADDITIONAL TIME TO OVERHAUL EACH PISTON CON.ROD BIGEND BRG STD(ONE PAIR)</p> <p>CON.ROD BIGEND BRG STD(COMPLETE SET)</p> </div>	<div data-bbox="586 506 634 663"> <p>CRANK_SHAFT</p> <p>TAF0076</p> </div>



2605 REPAIR TIME SCHEDULE ENGINE	CYLINDER HEAD COVER	Item	 52 20 00	 1.5	Description	8
		1			COVER CYLINDER HEAD(RENEWING GASKET)  CYLINDER_HEAD_COVER TAF0077	



2605 REPAIR TIME SCHEDULE ENGINE	AIR INDUCTION & EXHAUST SYSTEM	Item	 52 65 00 52 66 00	 1.5 1.5	Description	9
		1 7	52 65 00 52 66 00	1.5 1.5	INDUCTION MANIFOLD (RENEWING GASKET) MANIFOLD EXHAUST(RENEWING GASKET)  AIR_INDUCTION_ &_EXHAUST_SYSTEM TAF0078	