

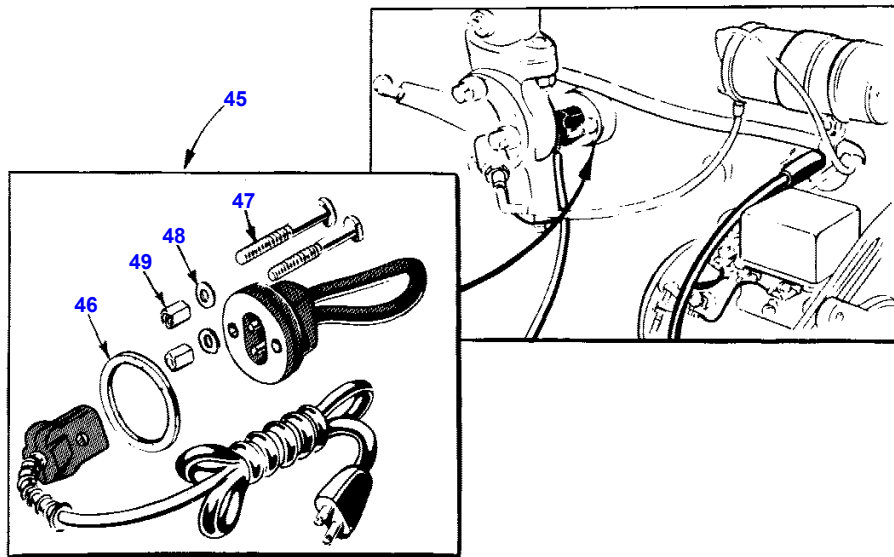
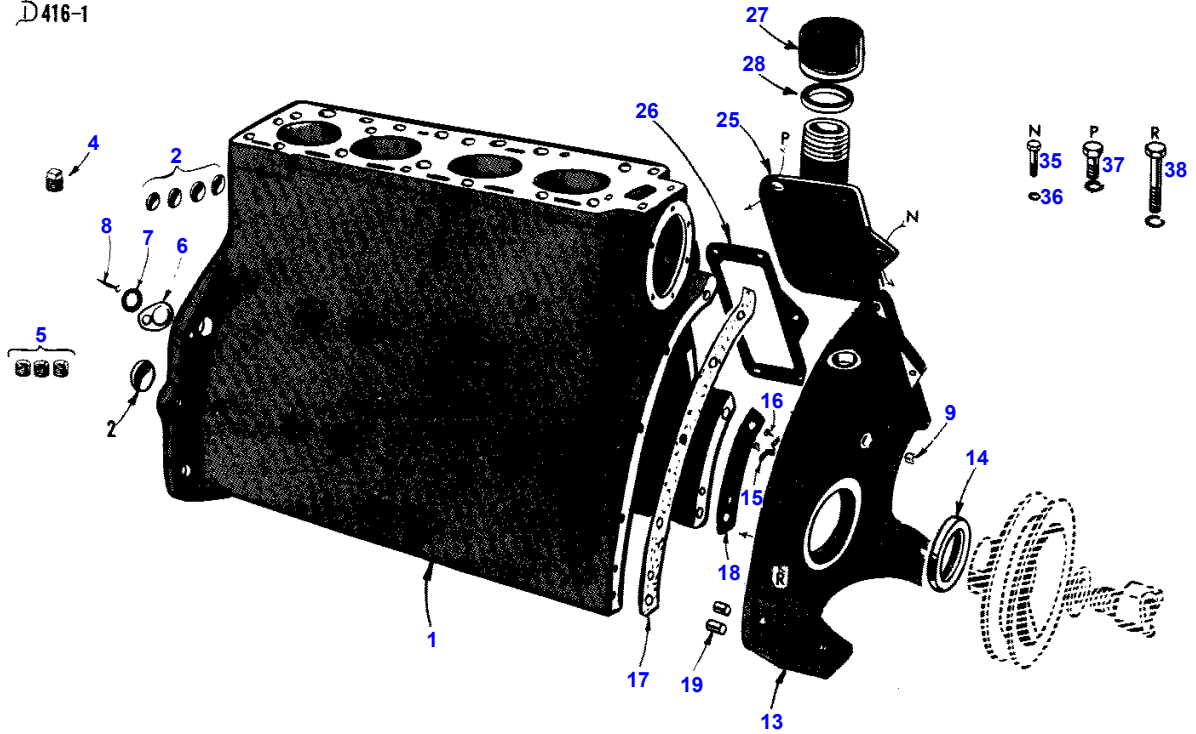
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CYLINDER BLOCK, TIMING GEAR COVER, BLOCK HEATER

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CYLINDER BLOCK, TIMING GEAR COVER, BLOCK HEATER

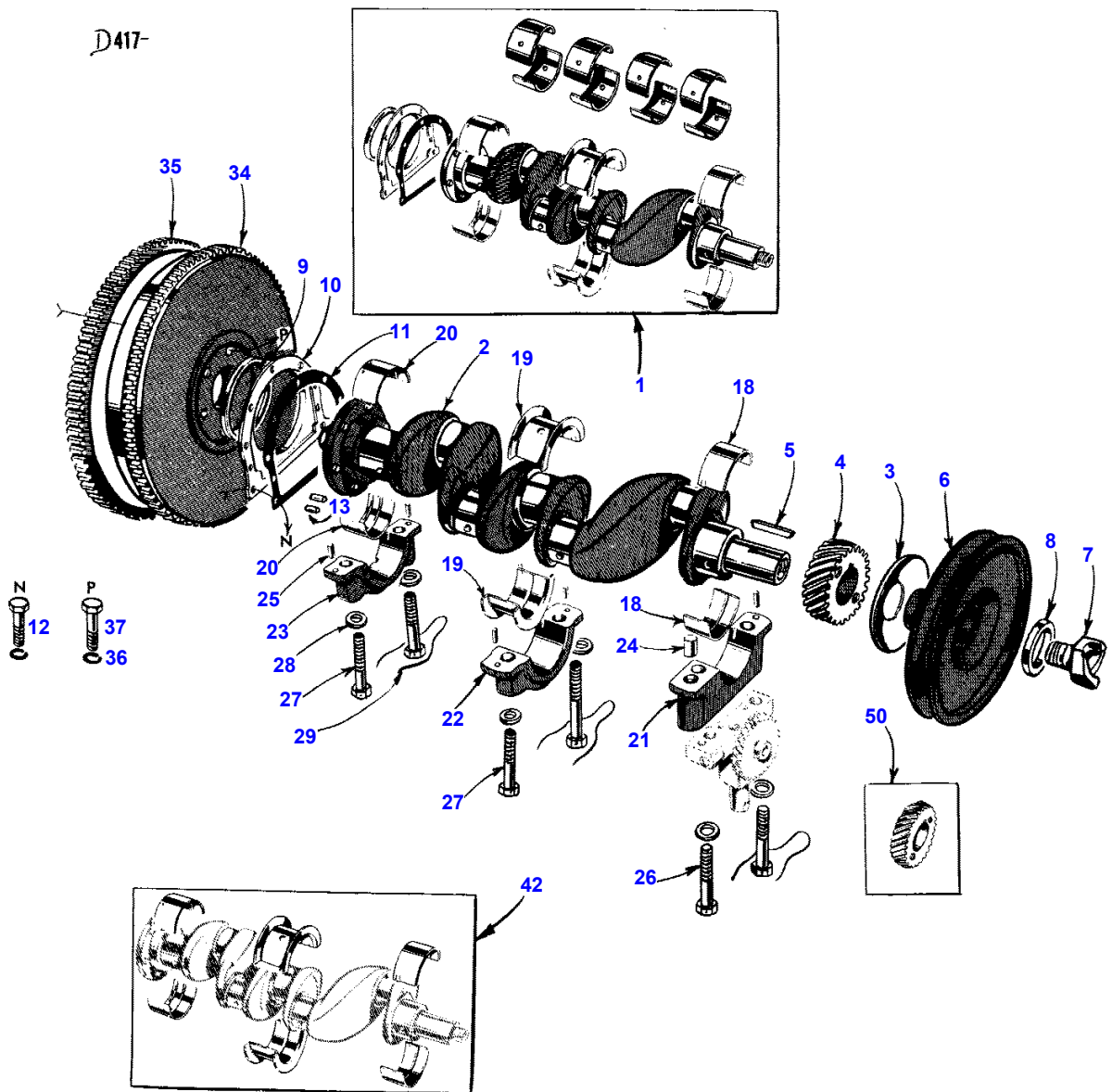
Item	Part Number	Qty	Description
			(GAS, KEROSENE)

1	1005844M91	1	Block Assembly, Clylinder (Incl. All Studs, Plugs And Main Bearings Caps, Less Main Bearings And Sleeves)
2	14708X	5	Plug, Cylinder (2" Expansion)
	1003010M1	2	Plug, Heater Hole (1-5/8" Cup Type)
4	2410X	1	Plug, Cylinder (1/4" Pipe, Ext. Hd.)
5	1000148M1	3	Plug (1/4" P.T. Sckt. Hd.)
6	15354A	1	Cover, Flywheel Pointer
7	17058A	1	Felt, Pointer Cover
8	1005846M1	1	Pointer, Flywheel
9	22596X	1	Plug, Governor Less Boss (1/8" Sq. Hd.)
13	1005906M91	1	Cover Assembly, Timing Gear
14	17627A	1	Seal, Oil (2-3/8 x 3-3/8 x 15/32")
15	760137M1	1	Spring, Governor Bumper
16	16863X	2	Rivet, Bumper Spring (1/8 x 7/16" Rd. Hd.)
17	1005908M1	1	Gasket, Timing Gear Cover, Long
18	1005909M1	1	Gasket, Timing Gear Cover, Short
19	760028M1	2	Dowel, Timing Gear Cover
25	1005065M91	1	Cover Assembly, Oil Filler
26	760432M2	1	Gasket, Oil Filler Cover
27	1005067M1	1	Cap, Oil Filler
28	1005068M1	1	Gasket, Oil Filler Cap
35	15227X	AR	Bolt (1/4 x 5/8" NC, Hex.)
36	2760X	AR	Washer (1/4" Lock)
37	22726X	AR	Bolt Assembly (3/8 x 5/8" NC, Hex.)
38	22727X	AR	Bolt Assembly (3/8 x 1" NC, Hex.)

			BLOCK HEATER (SPECIAL EQUIPMENT)

45	680248	1	Heater Assembly
46	766734M1	1	Gasket, Heater
47	766736M1	2	Bolt (1/4" NF, Special)
48	766733M1	2	Washer (9/32 x 3/8 x 1/16" Copper Asbestos)
49	766735M1	2	Nut (1/4" NF, Special)

CRANKSHAFT, MAIN BEARINGS, FLYWHEEL



Item	Part Number	Qty	Description
1	841028M91	1	Crankshaft And Insert Kit (Incl. 1-1005880M1 Crankshaft, 1-17627A Front Oil Seal, 1-1005882M1 Rear Oil Seal, 1-1005883M1 Rear Gasket, 1-841029M91 Main Insert Kit And 1-841024M91 Connecting Rod Insert Kit)
2	1005880M1	1	Crankshaft (Order 841028M91)
3	1005881M1	1	Washer, Oil Throw-off
4	1005885M1	1	Gear, Crankshaft Timing (See Item #50)
5	760426M1	1	Key, Timing Gear
6	1005943M1	1	Pulley, Fan Drive
7	760412M1	1	Jaw, Crankshaft Starting
8	760413M1	1	Washer, Starting Jaw
9	1008938M1	1	Seal, Oil, Rear (4-1/2 x 5-1/4 x 7/16")
10	1005884M1	1	Retainer, Rear Oil Seal
11	1005883M1	1	Gasket, Retainer
12	21216A	7	Screw Assembly, Oil Seal (5/16 x 3/4" NC, Hex.)
13	760402M1	2	Dowel (1/4 x 15/32")
18	1005898M91	1	Insert Assembly, Front Crankshaft Bearing (See Item #42)
19	1005901M91	1	Insert Assembly, Center Crankshaft Bearing (See Item #42)
20	1005903M91	1	Insert Assembly, Rear Crankshaft Bearing (See Item #42)
21	1005847M1	1	Cap, Front Main Bearing
22	1005848M1	1	Cap, Center Main Bearing
23	1005849M1	1	Cap, Rear Main Baring
24	17170A	1	Dowel, Ring, Front Bearing Cap
25	760402M1	3	Dowel (1/4 x 15/32")
26	761533M1	2	Bolt, Front Brg. Cap (Also Holds Oil Pump) (9/16 x 4-1/2" NC, Hex.)
27	760398M1	4	Bolt, Center And Rear Bearing Caps (9/16 x 3" NC, Hex.)
28	1007519M1	6	Washer, Bearing Cap Bolts (19/32 x 1 x 3/16")
29	17862A	3	Wire, Lock, Bearing Cap Bolts
34	1005944M91	1	Flywheel Assembly
35	760020M1	1	Gear, Flywheel Starter Ring
37	1005946M1	6	Bolt, Flywheel (3/8 x 1-3/4" NF, Hex.)
38	2762X	6	Washer (3/8" Lock)
42	841029M91	AR	Insert Kit, Crankshaft Bearing (Std.)
	1005898M91	1	Insert Assembly, Front
	1005901M91	1	Insert Assembly, Center
	1005903M91	1	Insert Assembly, Rear
42	841030M91	AR	Insert Kit, Crankshaft Bearing (-.002")
	1005997M91	1	Insert Assembly, Front
	1006000M91	1	Insert Assembly, Center
	1006002M91	1	Insert Assembly, Rear
42	841031M91	AR	Insert Kit, Crankshaft Bearing (-.020")
	1006005M91	1	Insert Assembly, Front
	1006008M91	1	Insert Assembly, Center
	1006010M91	1	Insert Assembly, Rear
42	841032M91	AR	Insert Kit, Crankshaft Bearing (-.040")
	1006013M91	1	Insert Assembly, Front
	1006016M91	1	Insert Assembly, Center
	1006018M91	1	Insert Assembly, Rear
50	1005886M1	AR	(A) Gear, Crankshaft Timing, -.001", Marked 1
	1005887M1	AR	(A) Gear, Crankshaft Timing, -.002", Marked 2
	1005888M1	AR	(A) Gear, Crankshaft Timing, -.003", Marked 3
	1005889M1	AR	(A) Gear, Crankshaft Timing, -.004", Marked 4
	1005890M1	AR	(A) Gear, Crankshaft Timing, -.005", Marked 5
	1005891M1	AR	(A) Gear, Crankshaft Timing, -.006" Marked 6
	1005892M1	AR	(A) Gear, Crankshaft Timing, +.001", Marked 1
	1005893M1	AR	(A) Gear, Crankshaft Timing, +.002", Marked 2
	1005894M1	AR	(A) Gear, Crankshaft Timing, +.003", Marked 3
	1005895M1	AR	(A) Gear, Crankshaft Timing, +.004", Marked 4
	1005896M1	AR	(A) Gear, Crankshaft Timing, +.005", Marked 5
	1005897M1	AR	(A) Gear, Crankshaft Timing, +.006", Marked 6

(A) - Undersize And Oversize Are
Furnished On Special Order When Needed
To Obtain Quiet Gear Operation.