

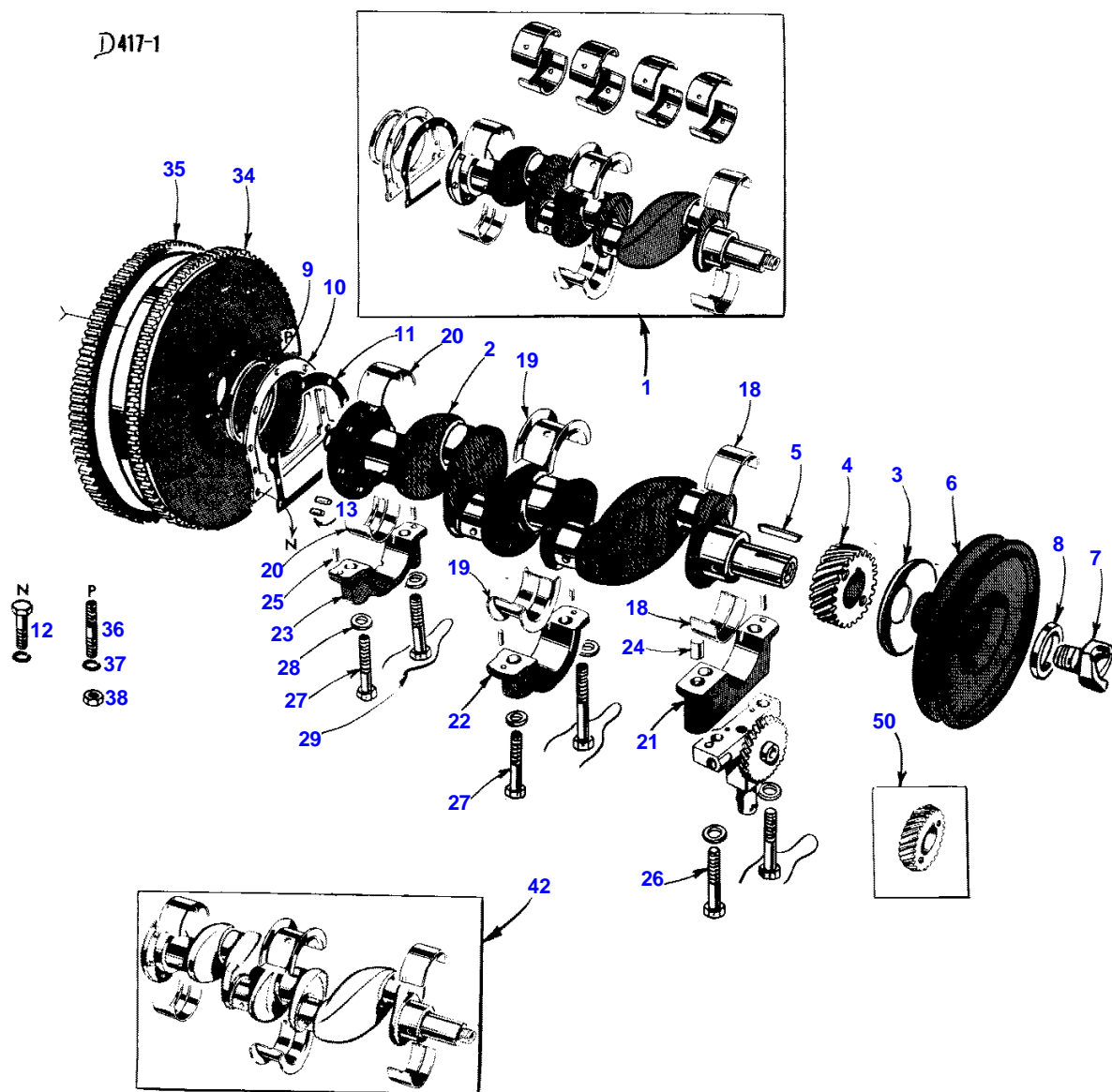
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33 DIESEL TRACTOR

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CRANKSHAFT, MAIN BEARINGS, FLYWHEEL

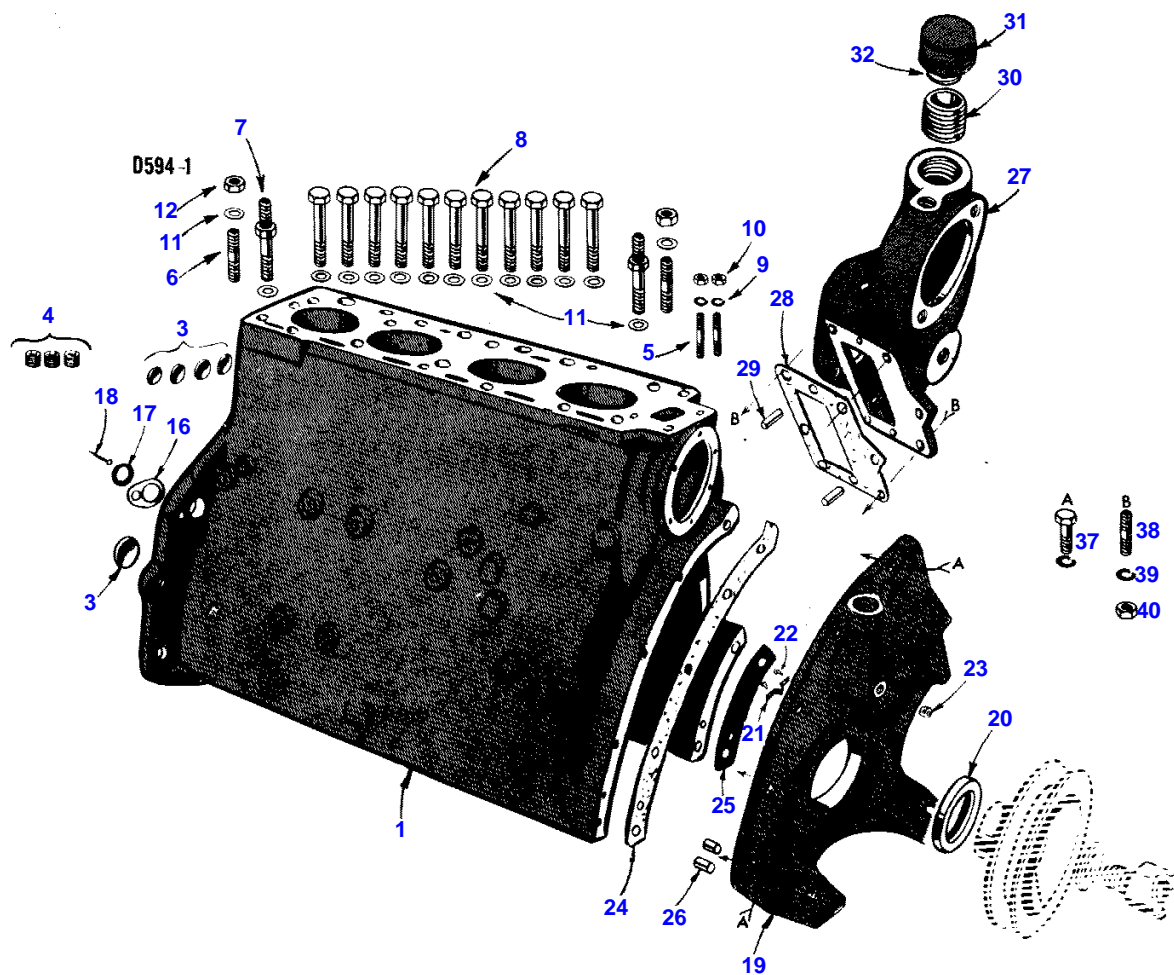


Item	Part Number	Qty	Description
1	841172M91	1	Crankshaaf And Insert Kit (Inc. 1 - 1007505M1, 1 - 841173M91, 1 - 841168M91, 1 - 17627A, 1 - 1-8938M1 And 1 - 1005883M1)
2	1007505M1	1	Crankshaft (Order 841172M91)
3	1005881M1	1	Washer, Oil Throw-Off
4	1005885M1	1	Gear, Crankshaft Timing, (Std.) (See Item #50)
5	760426M1	1	Key, Timing Gear
6	1005943M1	1	Pulley, Fan Drive
7	760412M1	1	Jaw, Crankshaft Starting
8	760413M1	1	Washer, Starting Jaw
9	1008938M1	1	Seal, Oil, Rear (4-7/16 x 5-17/64 x 7/16")
10	1005884M1	1	Retainer, Oil Seal
11	1005883M1	1	Gasket, Retainer
12	21216A	7	Bolt Assembly W/Washer (516 x 3/4" NC, Hex.)
13	760402M1	2	Dowel (1/4 x 15/32")
18	1007506M91	1	Insert Assembly, Front Crankshaft Bearing (See Item #42)
19	1007509M91	1	Insert Assembly, Center Crankshaft Bearing (See Item #42)
20	1007511M91	1	Insert Assembly, Rear Crankshaft Bearing (See Item #42)
21	1005847M1	1	Cap, Front Main Bearing
22	1005848M1	1	Cap, Center Main Bearing
23	1005849M1	1	Cap, Rear Main Bearing
24	17170A	1	Dowel, Ring, Front Bearing Cap
25	760402M1	3	Dowel (1/4 x 15/32")
26	761533M1	2	Bolt, Front Bearing Cap (Also Holds Oil Pump) (9/16 x 4-1/2" NC, Hex., Dld. Hd.)
27	760398M1	4	Bolt, Center And Rear Bearing Cap (9/16 x 3" NC, Hex., Dld. Hd.)
28	1007519M1	6	Washer, Bearing Cap Bolts (19/32 X 1 x 3/16")
29	17862A	3	Wire, Lock Bearing Cap Bolts
34	1007530M91	1	Flywheel Assembly
35	1000804M1	1	Gear, Ring, Flywheel Starting
36	1007710M1	6	Stud, Flywheel (3/8" NF x 2-1/8")
37	2762X	6	Washer (3/8" Lock)
38	12177X	6	Nut, (3/8" NF, Hex.)
42	841173M91	AR	Insert Kit, Crankshaft Bearing, Std.
	1007506M91	1	Insert Assembly, Crankshaft Bearing, Front
	1007509M91	1	Insert Assembly, Crankshaft Bearing, Center
	1007511M91	1	Insert Assembly, Crankshaft Bearing, Rear
42	841174M91	AR	Insert Kit, Crankshaft Bearing, -.002"
	1007737M91	1	Insert Assembly, Crankshaft Bearing, Front
	1007740M91	1	Insert Assembly, Crankshaft Bearing, Center
	1007742M1	1	Insert Assembly, Crankshaft Bearing, Rear
42	841260M91	AR	Insert Kit, Crankshaft Bearing, -.010"
	1008569M91	1	Insert Assembly, Crankshaft Bearing, Front
	1008572M91	1	Insert Assembly, Crankshaft Bearing, Center
	1008574M91	1	Insert Assembly, Crankshaft Bearing, Rear
42	841175M91	AR	Insert Kit, Crankshaft Bearing, -.020"
	1007745M91	1	Insert Assembly, Crankshaft Bearing, Front
	1007748M91	1	Insert Assembly, Crankshaft Bearing, Center
	1007750M91	1	Insert Assembly, Crankshaft Bearing, Rear
50	1005886M1	AR	(A) Gear, Crankshaft Timing, -.001", Marked 1
	1005887M1	AR	(A) Gear, Crankshaft Timing, -.002", Marked 2
	1005888M1	AR	(A) Gear, Crankshaft Timing, -.003", Marked 3
	1005890M1	AR	(A) Gear, Crankshaft Timing, -.004", Marked 4
	1005890M1	AR	(A) Gear, Crankshaft Timing, -.004", Marked 5
	1005891M1	AR	(A) Gear, Crankshaft Timing, -.006", Marked 6
	1005892M1	AR	(A) Gear, Crankshaft Timing, +.001", Marked 1
	1005893M1	AR	(A) Gear, Crankshaft Timing, +.002", Marked 2
	1005894M1	AR	(A) Gear, Crankshaft Timing, +.003", Marked 3
	1005895M1	AR	(A) Gear, Crankshaft Timing, +.004", Marked 4
	1005896M1	AR	(A) Gear, Crankshaft Timing, +.005", Marked 5
	1005897M1	AR	(A) Gear, Crankshaft Timing, +.006", Marked 6

(A) - Undersize And Oversize Gears Are
Furnished On Special Order To Obtain
Quiet Gear Operation.

4

CYLINDER BLOCK, TIMING GEAR COVER, PUMP ADAPTER



Item	Part Number	Qty	Description
	1007762M91	1	Block Assembly, Cylinder (Inc. All Studs, Plugs, Main Bearing And Caps, Piston Assembly, Connecting Rod Assembly, Crankshaft, Camshaft And Timing Gears)
1	1007722M91	1	Block Assembly, Cylinder (Inc. All Studs, Plugs And Main Bearing Caps)
	1003010M1	2	Plug, Heater Hole (1-5/8" Cup Type)
3	14708X	5	Plug, Block (2" Expansion)
4	1000148M1	3	Plug (1/4" P.T. Sckt. Hd.)
5	15247A	2	Stud (3/8" NC x 1-11/16")
6	1007667M1	2	Stud (1/2" NC x 2-1/2")
7	1007520M1	2	Stud (1/2" NC-9/16" NF x 7-1/8")
8	1007526M1	11	Bolt (1/2" x 5-3/4" NC)
9	2762X	2	Washer (3/8" Lock)
10	11923X	2	Nut (3/8" NC, Hex.)
11	1005923M1	15	Washer (17/32 x 15/16 x 1/8")
12	2638X	2	Nut (1/2" NC, Hex.)
16	15354A	1	Cover, Timing Hole
17	17058A	1	Felt, Timing Hole Cover
18	1005946M1	1	Pointer, Flywheel Timing
19	1005906M91	1	Cover Assembly, Timing Gears
20	17627A	1	Seal, Oil, Crankshaft, Front (2-3/8 x 3-3/8 x 15/32")
21	760137M1	1	Spring, Governor Bumper
22	16863X	2	Rivet, Bumper Spring (1/8 x 7/16 Rd. Hd.)
23	22596X	1	Plug, Governor Lever Boss (1/8" Pipe, Socket Hd.)
24	1005908M1	1	Gasket, Timing Gear Cover (Long)
25	1005909M1	1	Gasket, Timing Gear Cover (Short)
26	760028M1	2	Dowel, Timing Gear Cover (3/8 x 3/4")
27	1007688M1	1	Adapter, Injection Pump
28	760017M1	1	Gasket, Adapter To Block
29	760028M1	2	Pin, Adapter To Block (3/8 x 3/4")
30	1006041M1	1	Pipe, Oil Filler (1-1/4" Pipe x 2-1/2")
31	1005067M1	1	Cap Assembly, Oil Filler, W/Seal
32	1005068M1	1	Gasket, Filler Cap
37	22727X	AR	Bolt Assembly W/Washer (3/8 x 1" NC, Hex.)
38	21207A	AR	Stud (3/8" NC x 1-1/2")
39	2762X	AR	Washer (3/8" Lock)
40	11923X	AR	Nut (3/8" NC, Hex.)